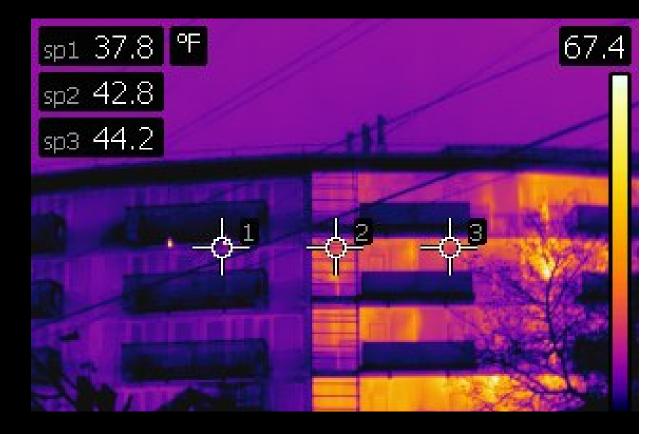
Building Beyond the Code: The Contractor's Role in the Development of High Performance Buildings

SEABEC Symposium May 2017

Martin Houston AIA, CSI, LEED AP Walsh Construction Co.



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Introduction

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Specify the standard for buildings and are based on protecting the public health, safety and general welfare

	Seattle.gov Mayor Edward B. Murray	Q Search	≡ Menu
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Least Safe Least Accessible Least Energy Efficient Least Structurally Sound

	RDF BUILDERS			20	Project:	0.00					Type of I	Estimate	Final Estimat			10/2/2015	i
1424	277 Mar.	000000000	- Ander	Equ	ripment			abor			terial	Sube	contract		whead	Grand	Estimated
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300	Site Concrete	37	CY		2,388	1 8	437	61.45	26,862		9,273		×	1	2 - N.	38,523	1,048.76
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310.5	Continuous Footings Site	-	cy	1			-		18						-		
321.5	Walls – Planter Curbs	7	cy		.474		49	61.45	2,990		1,365					4,830	662,06
321-10	Form & Strip	452	cf	1000		11,50	39	61.45	2,415	0.85	384						6.19
321-13	Forming Accessories	452	cf		1.14			-		0.35	158						0.35
321-18	Patching & Sacking	452	sf	and a state of a	1.0	150.00	3	61.45	185	0.20	90	in the second	(*) (*)		*		0.61
321-19	Curing	226	sf			450.00	1	61.45	31	0.03	7				Sec. And		0.17
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321.5	Walls – Site Planters		cy								1.00		. e.		-		
321.5	Walls Courtyard Planters	29	CY		1,913		388	61.45	23,872	-	7,908			÷		33,694	1,144.59
321-10	Form & Strip	1.885	cf	1	+	6.00	314	61.45	19.308	2.00	3,770	1					12.24
321-13	Forming Accessories	1,665	cf							0.35	660						0.35
21-14	Blockouts	56	H			8.00	7	61.45	430	0.75	42						8.43
21-16	Chamfer/Rustication	677	if.			30.00	23	61.45	1,387	0.15	102		a minima i				2.20
21-18	Patching & Sacking	1,885	st			115.00		61.45	1.007	0.20	377						0.73
21-19	Curing	943	sf			450.00		61.45	129	0.03	28						0.17
21-20	Concrete / Placement / Pump	29	cy	65	1.913	1.25		61.45	1,447	99.50	2,929						213.66
321-24	Embeds	8	ea			3.00	3		164								20.48
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300	Cast-in-Place Concrete	10,576	cy		704,603		26,216	75.20	1,971,407		1,525,328		138,278		68,809	4,408,426	416.83
310	FOOTINGS			_													
310	Continuous Footings		cy								-				D		
311	Pier Footings		cy								-				-	-	•
312	Grade Beams		cy								-						•
313	Monolithic Footings		cy			-											
314	Mat Foundations	255	cy		2,554	5.0	157	61.45	9,620		27,240				2.40	39,414	154.35
314-10	Form & Strip	786	cf			6.00	131	61.45	8,050	1.25	983						11.49
314-13	Form Accessories	786	cf		-		-	-		0.35	275						0.35
14-20	Concrete / Placement / Pump	255	cy	10	2.554	10.00	26	61.45	1,569	101.75	25,983						117.90
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	1.5	GANTT CHART TOOLS			The second second	Only] - Project Stan	induced (December Are	tioning Failed						? - 0
1		2		JUIGE SCHED	mis 2-1011 (interd-	-Only] - Project star	idard (Product Ac	tivation Failed)				_		Marty Houston - O
FILE	U Y	ASK RESOURCE REPORT PROJECT VIEW FORMAT						_		-				Marty Houston * 10-1 5
1		Cut Calibri - 11 - 💀 📅 💀 📅 Mark on Track	· 📌 📼	- 🍡 🗉	. 🔽 🐂	i 🏞 🐞	· -10	Notes		Find *				
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hart -	*	Format Painter	Schedule Sched			,		Add to Timeline	to Task	😜 Fill -				
View	_	Clipboard Font IS Schedule		Tasks		Inset		Properties	Edit	ting				
	θ	Task Name	Actual Duration	Actual Start	Actual Finish	Raseline Dur	aseline Start	Baseline Finish + Du	uration .	State .	Finish .	Predere a	Successors	May 7, 17 May S M T W T F S S 1
1	- T	Submittals	23.34 days	Thu 12/1/16	NA	334 days	Thu 12/1/16	Fri 3/23/18 33		Thu 12/1/16	Tue 3/27/18		2000000	3
2	-	+ Early Release Submittals	\$3.05 days	Fri 2/17/17	NA	188 days	Fri 2/17/17			Fri 2/17/17	Fri 10/13/17			
3	-	4 Structural Steel 05 12 00 / 05 31 00 Decking	41.37 days	Fri 2/17/17	NA	119 days	Fri 2/17/17	Fri 8/4/17 12	-	Fri 2/17/17	Tue 8/15/17			
4	~	· · · · · · · · · · · · · · · · · · ·	1 day	Fri 2/17/17	Fri 2/17/17	1 day	Fri 2/17/17	Fri 2/17/17 1 d		Fri 2/17/17	Fri 2/17/17	541FS-40	31,11	
5	-	AB & Embed Shop Drawings	22.94 days	Tue 4/11/17	NA	82 days	Tue 4/11/17	Fri 8/4/17 30		Tue 4/11/17	Mon 5/22/17			
6	~	Subcontractor produces shops	8.88 days	Tue 4/11/17	Fri 4/21/17	26 days	Tue 4/11/17	Tue 5/16/17 8.8	88 days	Tue 4/11/17	Fri 4/21/17	1355	7	
7	~	WCC review AB submittal	12.88 days	Mon 4/24/17	Wed 5/10/17	10 days	Thu 5/25/17	Thu 6/8/17 12	.88 days	Mon 4/24/17	Wed 5/10/17	6	8	100%
8	~	Architect/Engineer review AB submittal		Wed 5/10/17	Thu 5/11/17	10 days	Fri 6/2/17	Thu 6/15/17 1 d	day	Wed 5/10/17	Thu 5/11/17	7	9	9
9		Fabrication	0 days	Fri 5/12/17	NA	15 days	Fri 6/23/17	Fri 7/14/17 7 d	days	Fri 5/12/17	Mon 5/22/17	8	647	+
10	-	4 Set 1 (zones 1 - 3)	45.65 days	Mon 2/20/17	NA	103 days	Mon 2/20/17	Fri 7/14/17 11	0 days	Mon 2/20/17	Tue 7/25/17			
11	~	Subcontractor produces shops	30 days	Mon 2/20/17	Fri 3/31/17	30 days	Mon 2/20/17	Fri 3/31/17 30	days	Mon 2/20/17	Fri 3/31/17	4	12	
12	~	Shop Drawings progress slowed: Structural checksheet, CD set	7 days	Mon 4/3/17	Tue 4/11/17	7 days	Mon 4/3/17	Tue 4/11/17 7 d	days	Mon 4/3/17	Tue 4/11/17	11		
13	 	Construction Drawings Released	1 day	Tue 4/11/17	Tue 4/11/17	1 day	Tue 4/11/17	Tue 4/11/17 1 d	day	Tue 4/11/17	Tue 4/11/17	541FS-3 d	14,2355,655	
14	~	Subcontractor Revises Set 1 Shops per CD Set	20.88 days	Wed 4/12/17	Wed 5/10/17	21 days	Wed 4/12/17	Wed 5/10/17 20	.88 days	Wed 4/12/17	Wed 5/10/17	13	15	100%
15		Delay in shop drawings due to grid error	0 days	Thu 5/11/17	NA	0 days?	NA	NA 3 d	days	Thu 5/11/17	Mon 5/15/17	14	16	*
16		WCC review Set 1	0 days	NA	NA	10 days	Thu 5/11/17	Wed 5/24/17 10	days	Mon 5/22/17	Mon 6/5/17	15,24	17FS-5 days,25	
3 17		Architect/Engineer review Set 1	0 days	NA	NA	10 days	Thu 5/18/17	Thu 6/1/17 10	days	Tue 5/30/17	Mon 6/12/17	16FS-5 da	18	
2 18		Clean up/ Resubmit Set 1	0 days	NA	NA	10 days	Fri 6/2/17	Thu 6/15/17 10	days	Tue 6/13/17	Mon 6/26/17	17	<u>19</u>	
Ž 19		WCC / Architect / Engineer review Set 1	0 days	NA	NA	5 days	Fri 6/16/17	Thu 6/22/17 5 d	dans -	Tue 6/27/17	Mon 7/3/17	18	21	
20		Steel procurement	0 wks	NA	NA	6 wks	Thu 4/13/17	Wed 5/24/17 6 v	wks	Thu 4/13/17	Wed 5/24/17	541FS-1 d	21	
¥ 21	_	Fabrication / First Delivery	0 days	NA	NA	<u>15 days</u>	Fri 6/23/17	Fri 7/14/17 15	_	Wed 7/5/17	Tue 7/25/17	19,20	682FS-5 days, 29, 701	
< 22	_	4 Set 2 (zones 4-6)	0 days	Tue 4/11/17	NA	82 days	Tue 4/11/17	Fri 8/4/17 89		Tue 4/11/17	Tue 8/15/17			
23	-	Subcontractor Revises Set 2 Shops per CD Set	0 days	Tue 4/11/17	NA	26 days	Tue 4/11/17	Tue 5/16/17 26		Tue 4/11/17	Tue 5/16/17		24	
24		Delay in shop drawings due to grid error	0 days	NA	NA	0 days?	NA	<u>NA 3.0</u>	_	Wed 5/17/17	Fri 5/19/17	23	16,25	
25		WCC review Set 2	0 days	NA	NA	10 days	Thu 5/25/17	Thu 6/8/17 10		Tue 6/6/17	Mon 6/19/17		26FS-5 days	
26		Architect/Engineer review Set 2	0 days	NA	NA	10 days	Fri 6/2/17	Thu 6/15/17 10		Tue 6/13/17	Mon 6/26/17	25FS-5 da		
27	-	Clean up/ Resubmit Set 2	0 days	NA	NA	10 days	Fri 6/16/17	Thu 6/29/17 10		Tue 6/27/17	Tue 7/11/17	26	28	
28	_	WCC / Architect / Engineer review Set 2	0 days	NA	NA	5 days	Fri 6/30/17	Fri 7/7/17 5 d		Wed 7/12/17	Tue 7/18/17	27	29	
29	-	Fabrication / Second Delivery	<u>0 days</u>	NA	NA	15 days	Mon 7/17/17	Fri 8/4/17 15	_	Wed 7/26/17	Tue 8/15/17	28,21	710	
		4 Steel Stairs		Mon 2/20/17	NA		Mon 2/20/17	Thu 8/10/17 13		Mon 2/20/17	Tue 8/29/17			
31	-	Success process anopa	35 days	Mon 2/20/17	Fri 4/7/17	35 days	Mon 2/20/17	Fri 4/7/17 35		Mon 2/20/17	Fri 4/7/17	4		
32	Y	Construction Drawings Released	1 day		Tue 4/11/17	1 day	Tue 4/11/17	Tue 4/11/17 1 d		Tue 4/11/17	Tue 4/11/17	541FS-3 d		
33	1		3.88 days	Wed 4/12/17	Mon 4/17/17	5 days	Wed 4/12/17	Tue 4/18/17 3.8		Wed 4/12/17	Mon 4/17/17	32	34	
34	~			Mon 4/17/17	Wed 5/3/17		Wed 4/19/17	Tue 5/2/17 12		Mon 4/17/17	Wed 5/3/17	33	35	
45	-	Shops sent back to subcontractor - missing ships ladders & revisions WCC review	0 days 0 days	Thu 5/4/17	NA NA	0 days?	NA	NA 7 d		Thu 5/4/17	Fri 5/12/17	34	36	0%
24				NA	NA	10 days	Wed 4/19/17	Tue 5/2/17 5 d	Javs.	Mon 5/15/17	Fri 5/19/17	35	5/	
36	-	Architect/Engineer review	0 days	NA	NA	10 days	Wed 5/3/17	Tue 5/16/17 10		Mon 5/22/17	Mon 6/5/17	36	38	

READY ANN TASKS : AUTO SCHEDULED

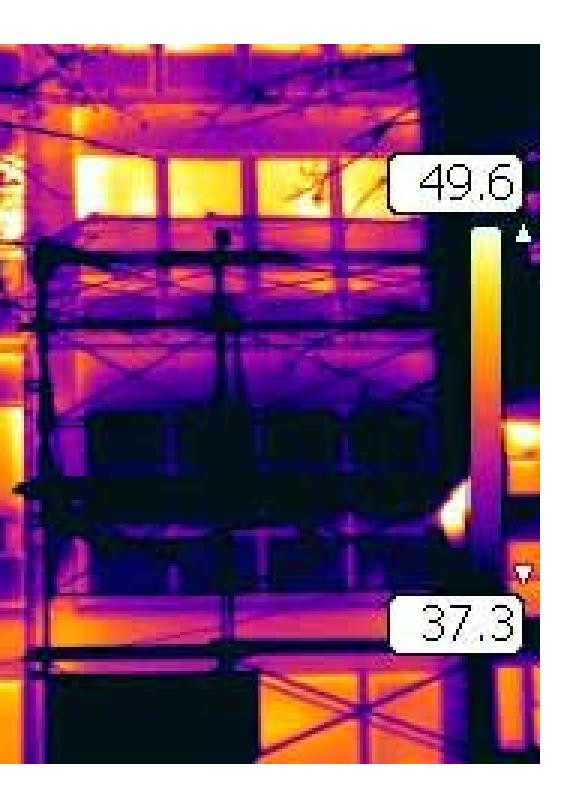
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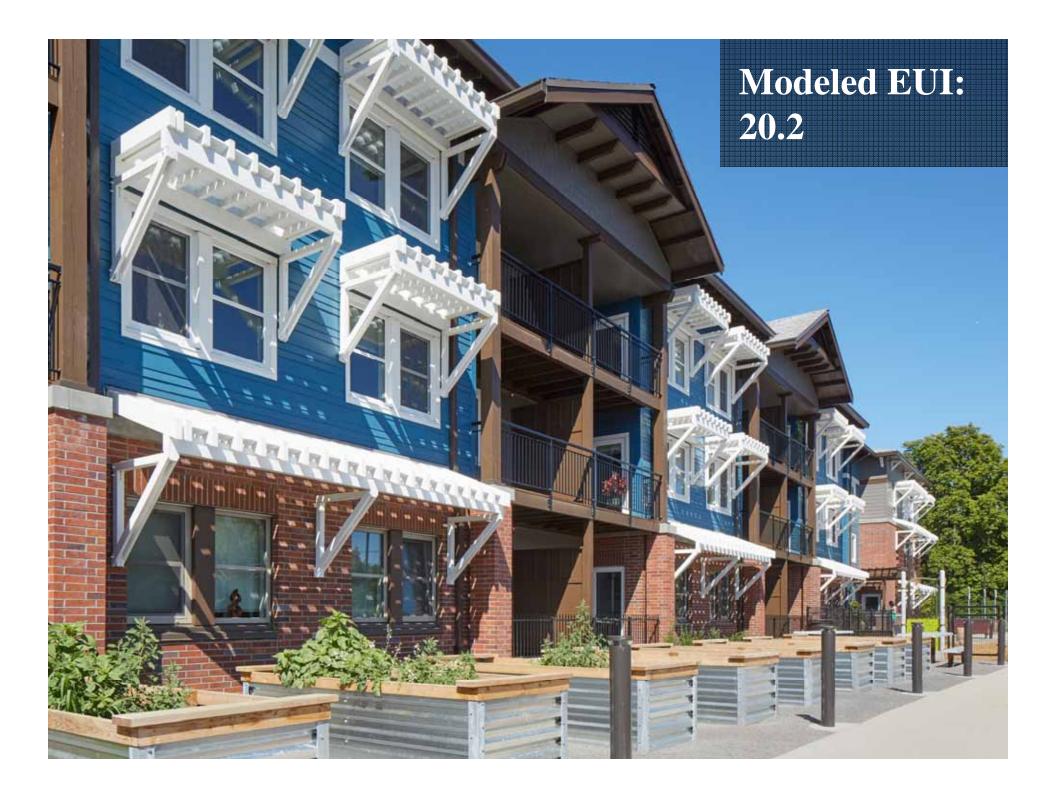
These are standard processes/expectations if you want a code compliant building





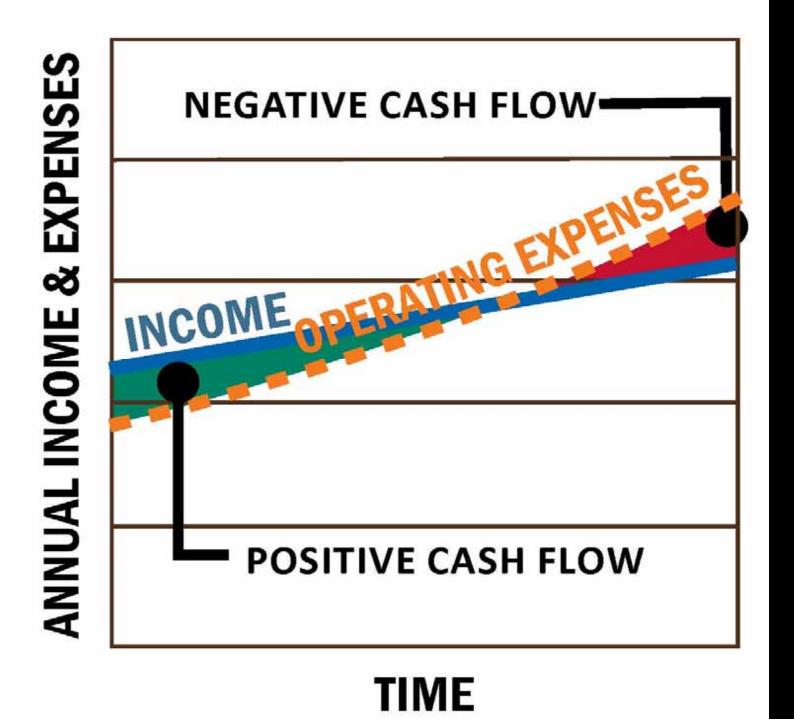
Modeled EUI: 100.5 Modeled EUI: 35.2 (65% reduction from prerehab)

Modeled EUI: 22.5 Measured EUI: 20.9



Traditional Design Bid Build May Not Work





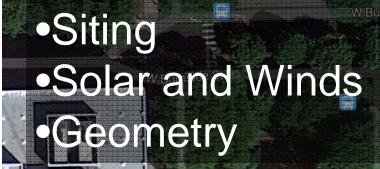
MARK O. HATFIELD BUILDING

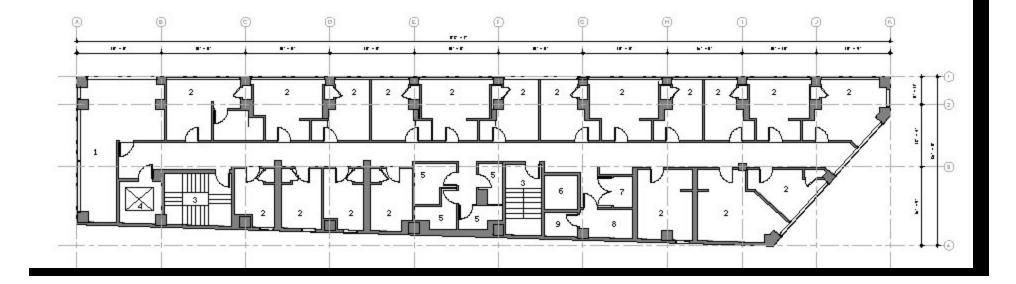
Deep Energy Retrofit

- 106 S.R.O Units
- 43,964 sq.ft.
- 8 Floors
- Shared Bathrooms
- Shared Kitchens



MARK O. HATFIELD BUILDING Basic Building Design





SW Ankenu

W Burnside St

Burnside.S

W Burnside St

W

W Burnside St

MARK O. HATFIELD BUILDING Enclosure

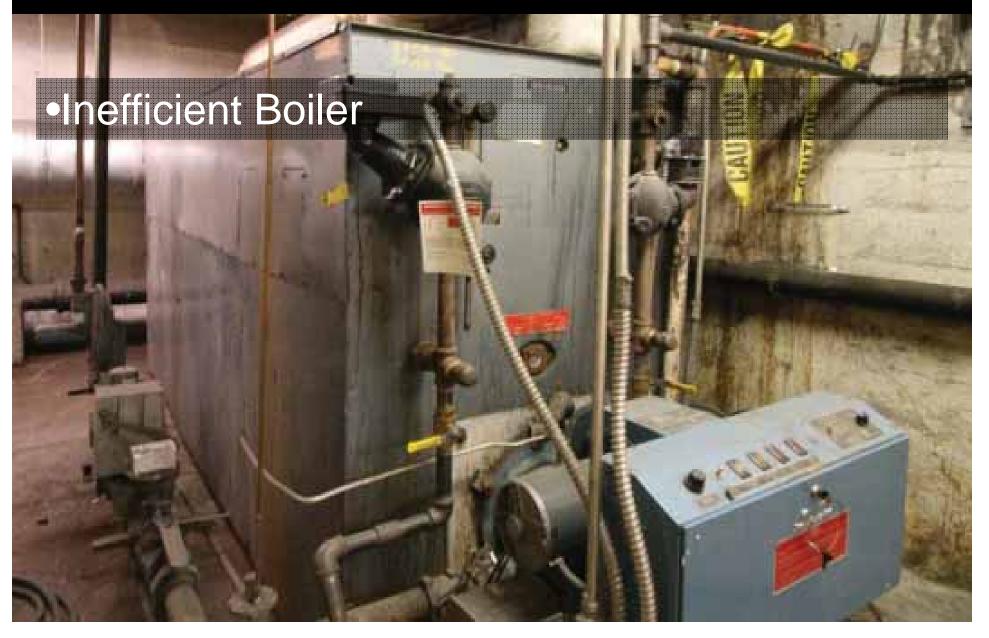
BUILDING

08/22/2011

O HATFIELD

Window to Wall Ratio
Thermal Bridging
Frame
Windows

MARK O. HATFIELD BUILDING Mechanical



MARK O. HATFIELD BUILDING Mechanical

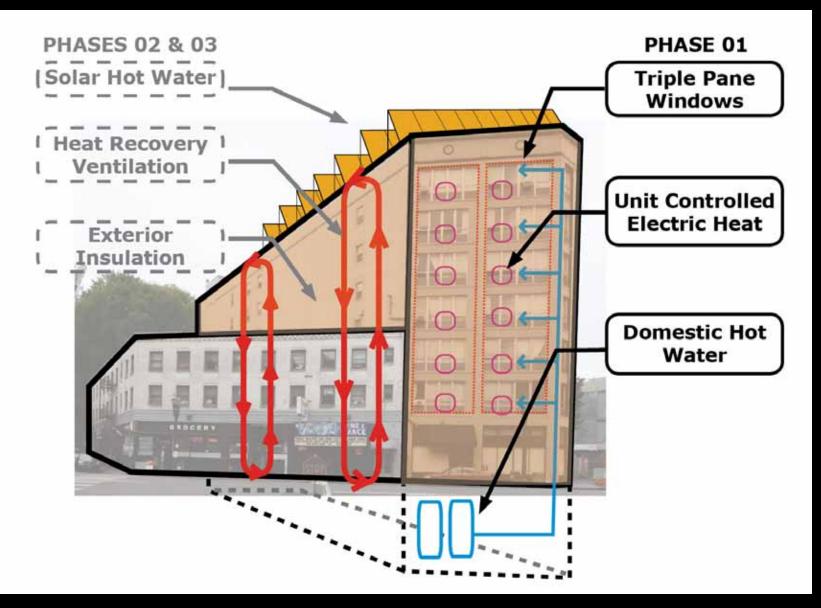
Inefficient Radiators



PASSIVE HOUSE FEASIBILITY A Phased Approach to Deep Energy Retrofits



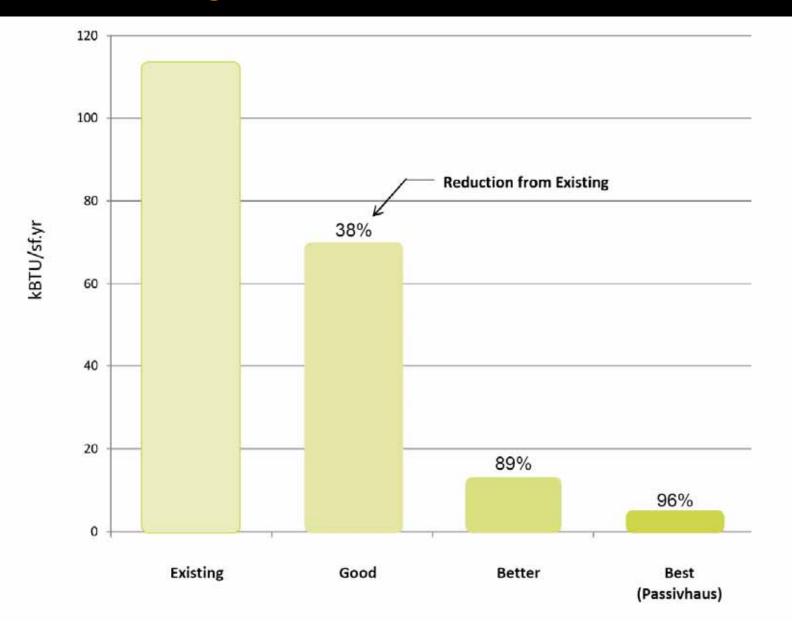
BIG PICTURE PLANNING The Ideal Package



ASSEMBLY OPTIONS

	Existing Building	Good Rehab	Better Rehab	Best Rehab Passive House
Basement Slab Insulation	none	none	none	none
First Floor Insulation	none	none	none	none
Wall Insulation	none	none	2" EPS Exterior Insulation	6" EPS Exterior Insulation
Roof Insulation	Existing 4" Polyiso Board	Existing 4" Polyiso Board w/limited repair	Existing 4" Polyiso Board w/limited repair	Existing 4" Polyiso Board w/limited repair
Window Frame	Aluminum (not thermally broken)	Fiberglass (Cascadia 300 tilt/ turn)	Fiberglass (Cascadia 300 tilt/ turn)	Fiberglass/Vinyl (Rehau Geneo Euroline 4700)
Frame U-Value	unknown	0.289	0.289	0.14
Window Glazing	Single Pane	2-pane/Cardinal LoE 366 Argon	3-pane/Cardinal LoE 366/180 Argon	3-pane Rehau Geneo PHZ
U Value IGU	1.02	0.20	0.12	0.11
Airtightness (ACH at 50 pa)	10	5.00	0.60	0.60
Airtightness (cfm/ sf, 75a)			0.16	0.16

ENVELOPE PERFORMANCE STUDY Annual Heating EUI (Source: Green Hammer)



COMPLETED PROJECT SCOPE Phase 01

- Single pane windows replaced with Cascadia triple pane windows
- Windows and flashing designed to anticipate
 EIFS at a later date
- Mechanical ventilation designed to anticipate HRV at a later date
- Heating disconnected from oversized boiler and switched to unit electric heaters with connection to window watchers
- Installed new high efficiency DHW Heaters
- Concrete repair and air sealing
- Lighting upgrade in common areas (T12's to T8's and occupancy sensors)

Challenges •Site Access •Safety •Contract Structure •Size of Windows

NACC

Challenges Site Access Safety Contract Structure Size of Windows Unit Access/Timing

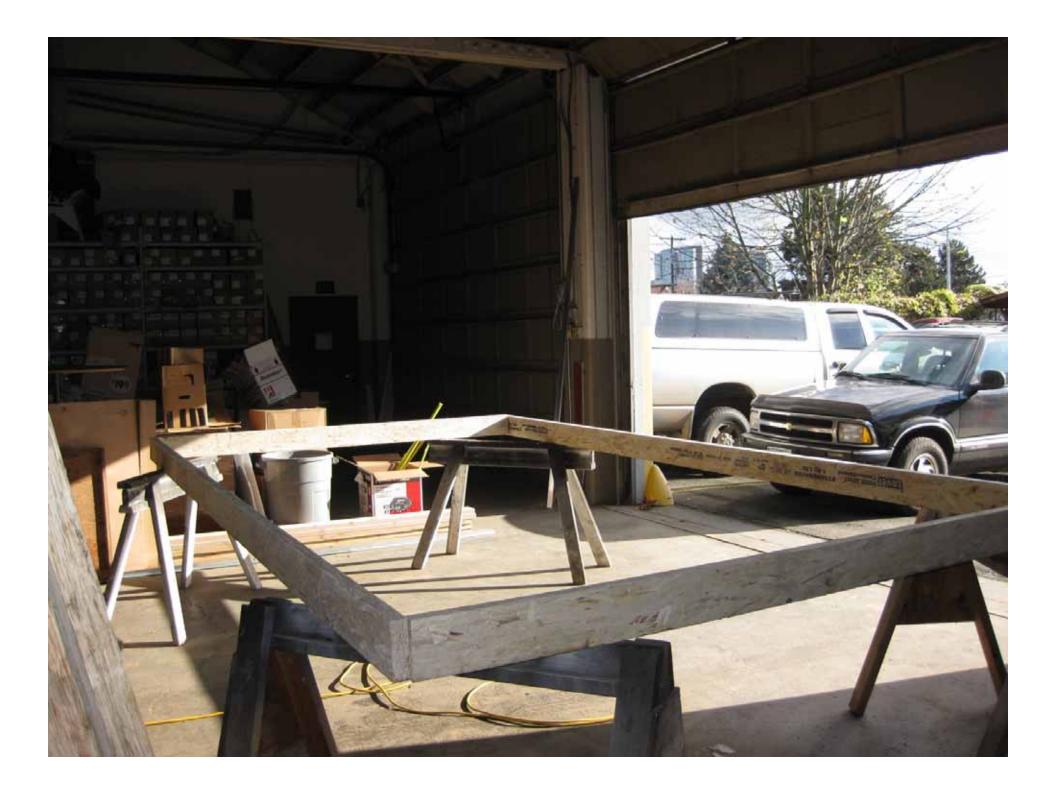
Arai

ATFIELD BUILDING Challenges •Site Access •Safety Contract Structure •Size of Windows Unit Access/Timing

MARK O

Challenges •Site Access •Safety •Contract Structure •Size of Windows •Unit Access/Timing

08/22/2011



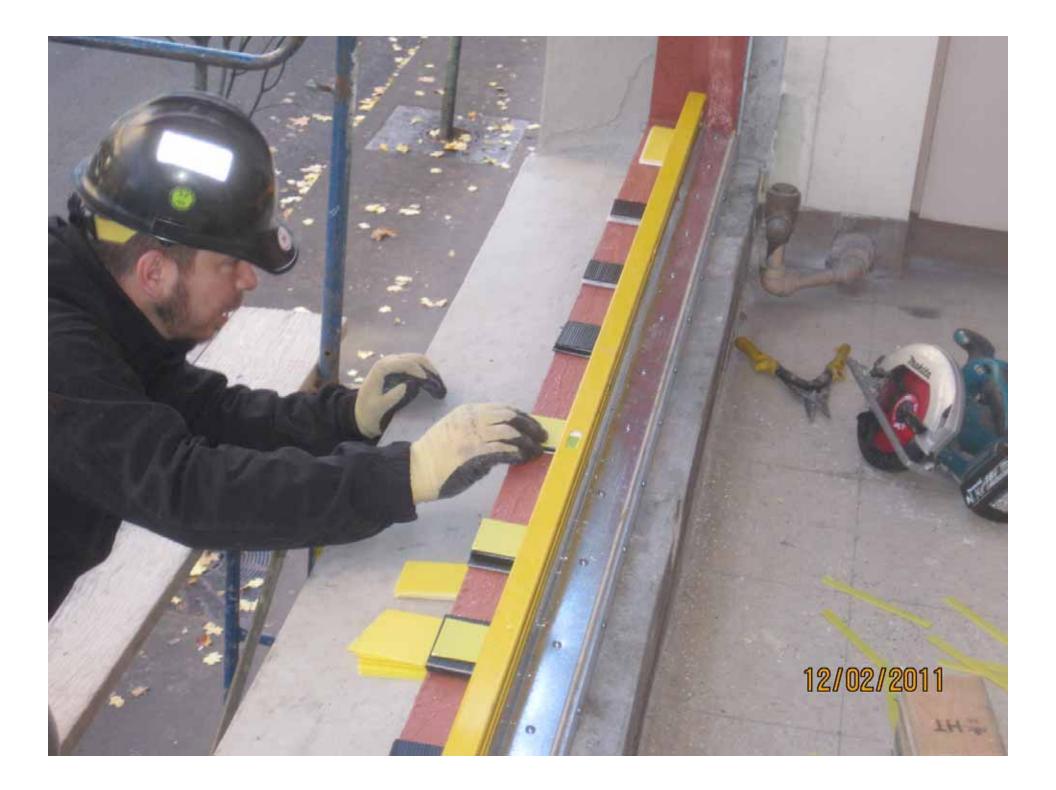






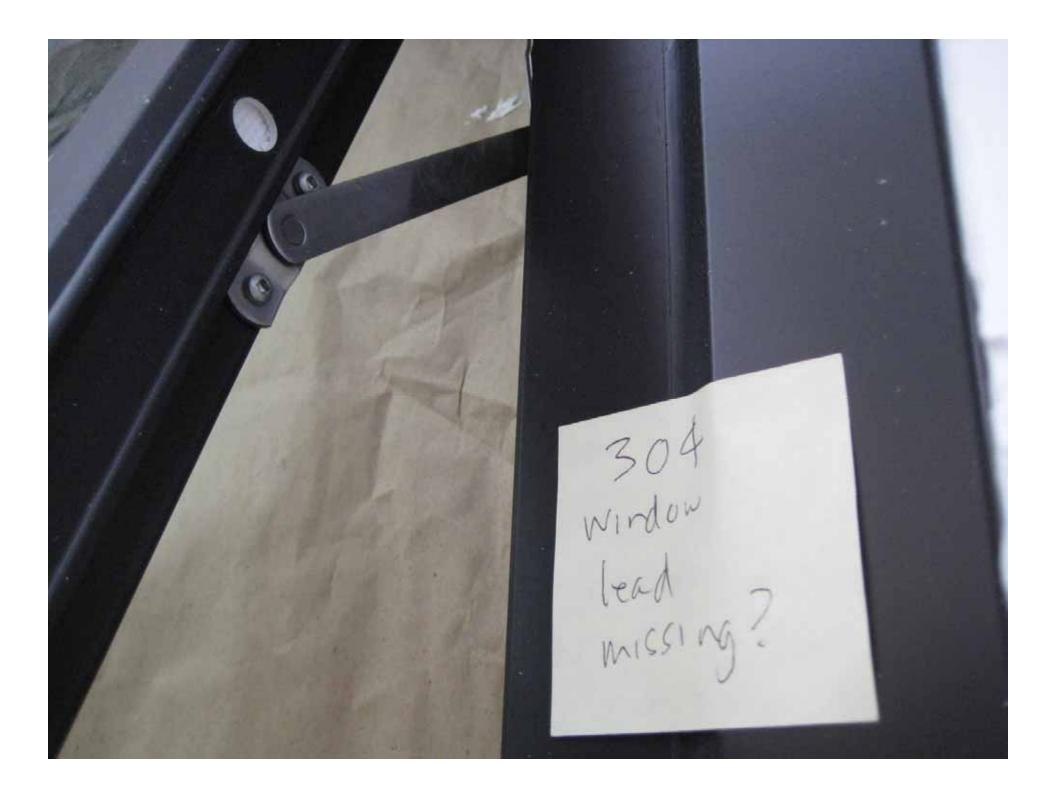


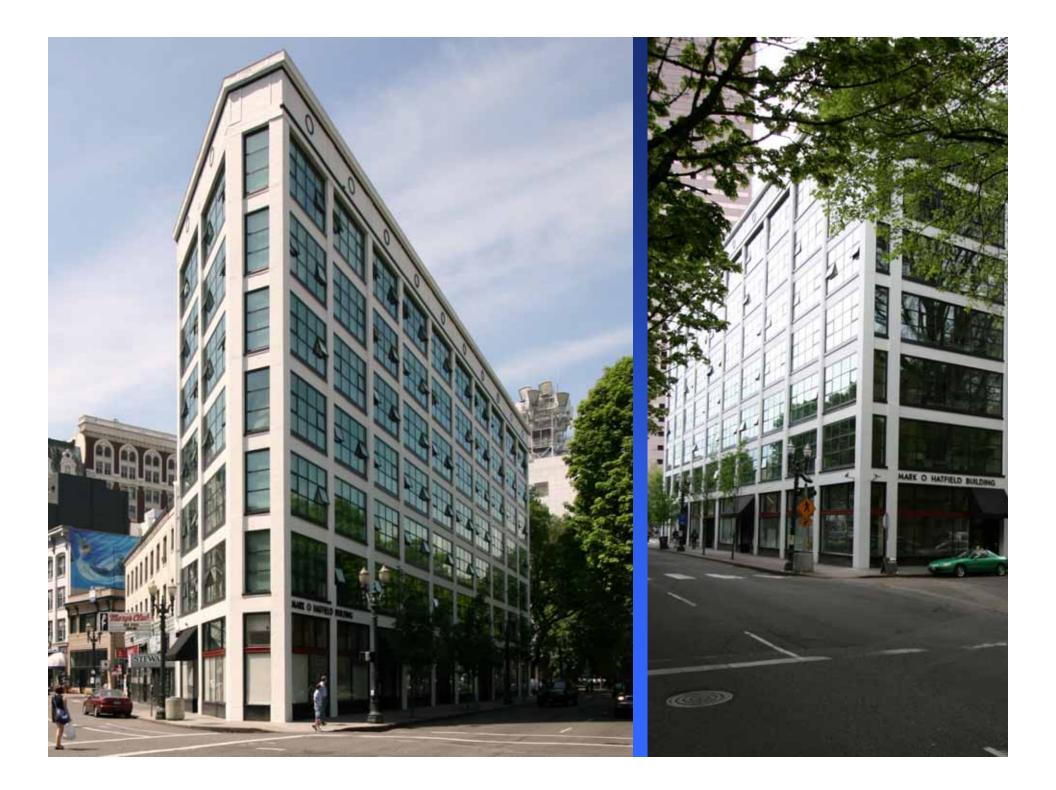






312/ hallway-needle bead damage





	-			-	-			-	
Test Date:	12-9-11	Formal Test Pressure:		Cycle #	Start Time	End Time	# Ingress	# Leaks	Pass / Fail
Week Day:	Friday	Pressure in psf:	9.70 psf		11:42	11:57	ø	ø	Pass
Specimen ID:	1	Equivalent Pa:	464 Pa	1					
Level:	2	Equivalent "WC:	1.87" WC	1	FINAL TEST RESULTS:				
Unit #:	Commons	Velocity Pressure:	61.5 mph		Window: FULL PASS				
Elevation:	North	(+/-) Pressure:	(-)	Negative	Installation: FULL PASS				
Location:	Break Room	Procedure (A):	Uniform	Static					
Documented Instances of Formal Leakage: No			No	Ø					

TEST PHOTOS:



Audience members observe specimen performance from



View of exterior of test area where scaffolding had been

Air Leakage Testing of Mockup

		-			
	Air Density				
	(lb/ft^3)	Reference Density			
	0.078139286	0.075			
total flow	actual leakage	Opbr crack length	Opbr rate of leak	Unit area	Unit area rate of leal
Qt (cfm)	Qs (cfm)	L (ft)	qL (cfm - ft)	A (ft^2)	qA (cfm - ft^2)
14	1.041857143		#DIV/0!	116	0.008981527



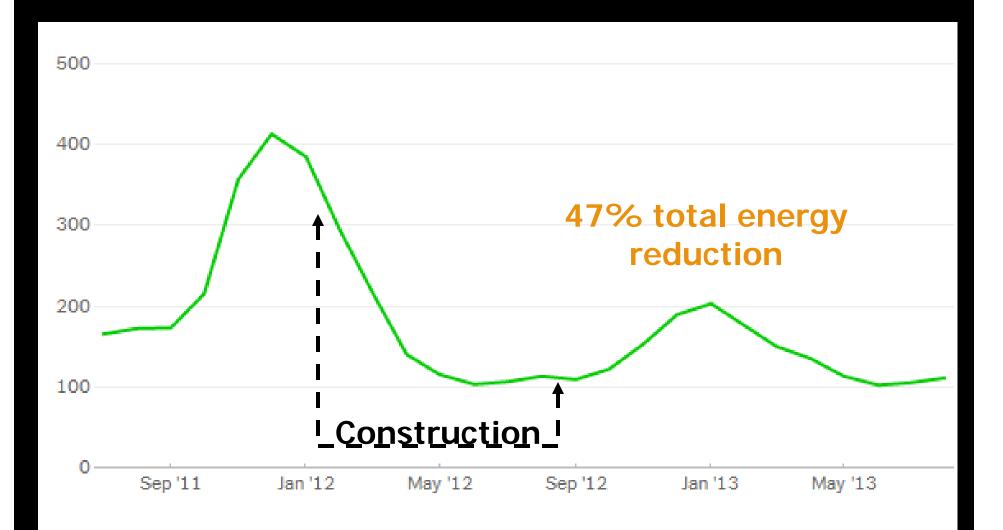








PERFORMANCE Total Energy Use (BTU's per Sq.Ft.)



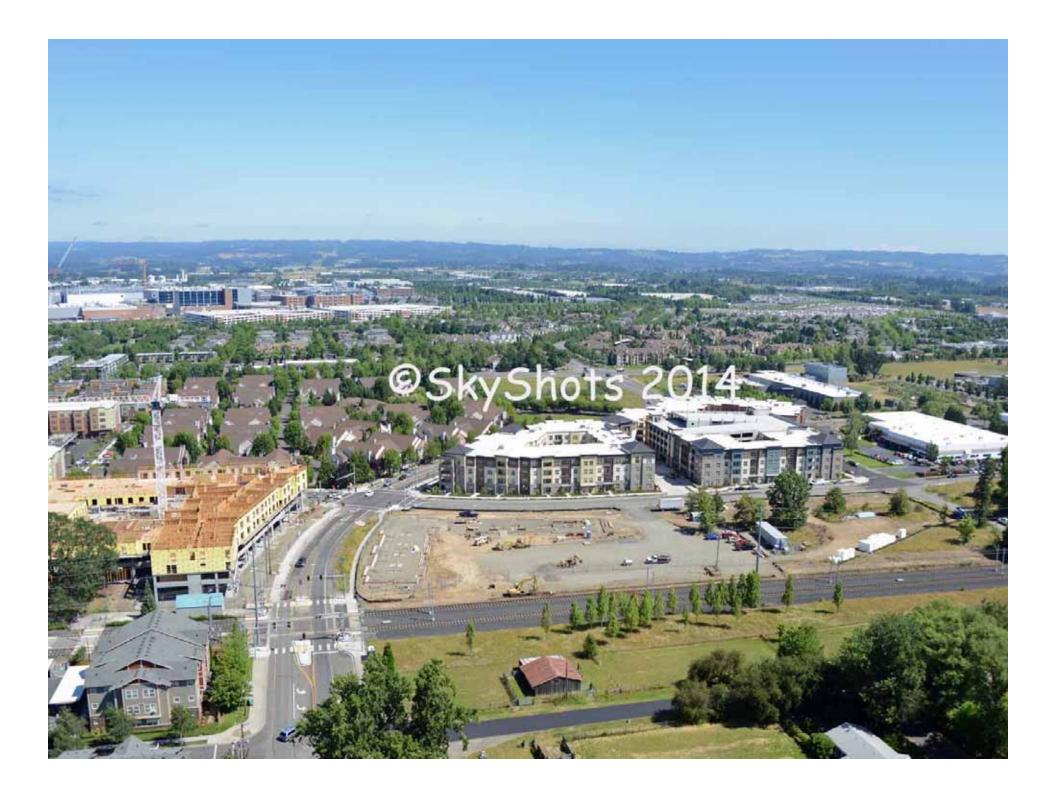
PERFORMANCE Dollars Per Occupant Per Year Before Rehab: \$770 After Rehab: \$530 Savings: \$240

Dollars Per Year (Whole Building) Before Rehab: \$81,620 After Rehab: \$56,224 Savings: \$25,396

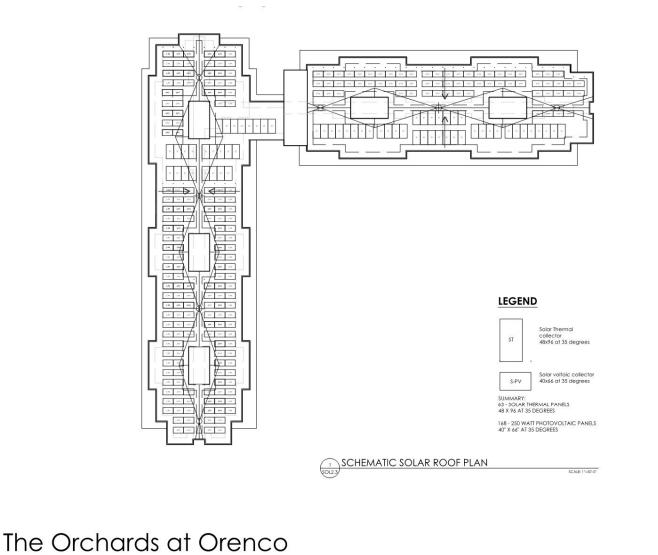
Percent Savings in Dollars Per Year: 31%

Someone Has to Measure and Know the Metrics

Orchards at Orenco Passive House Construction



Design Stage Interface REACH/Ankrom/WCC

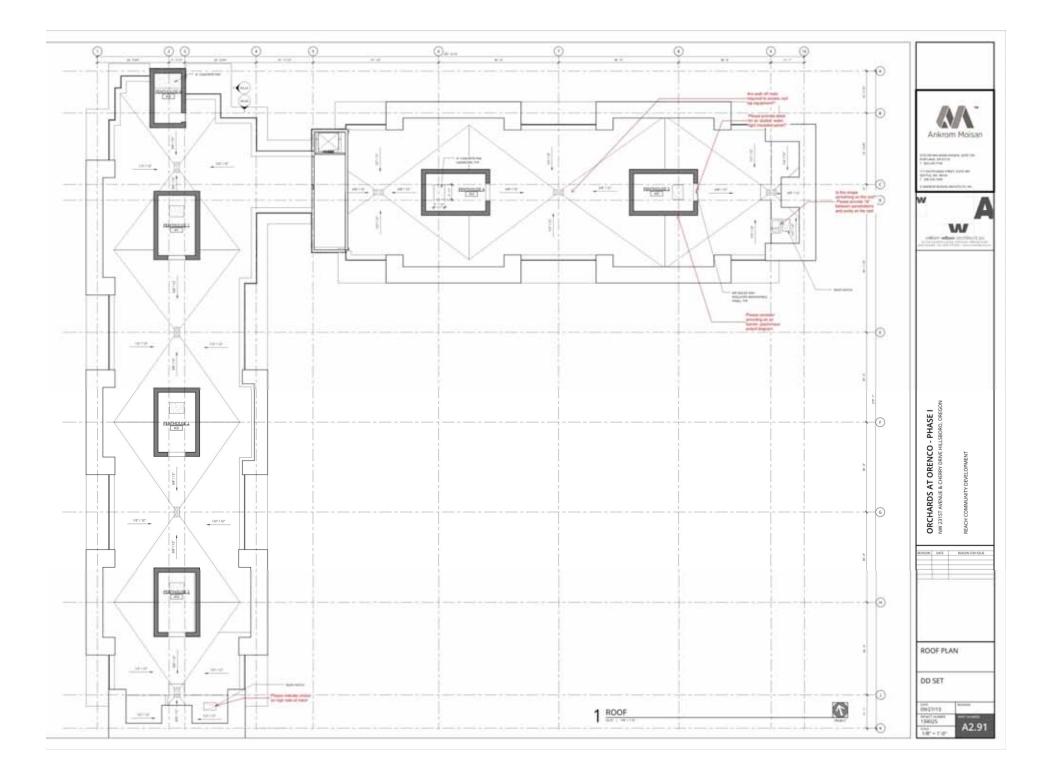




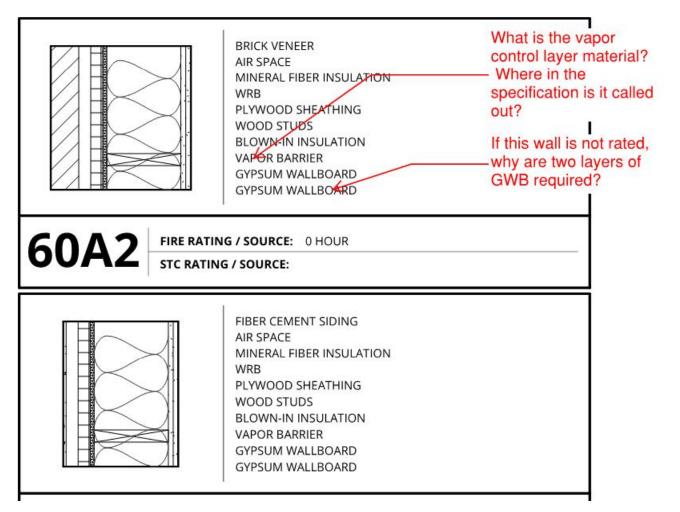
1010 SW ELEVENTH AVENUE, PORTLAND, OREGO (503) 223-6693 Fox; (503) 274-0052 www.wworch

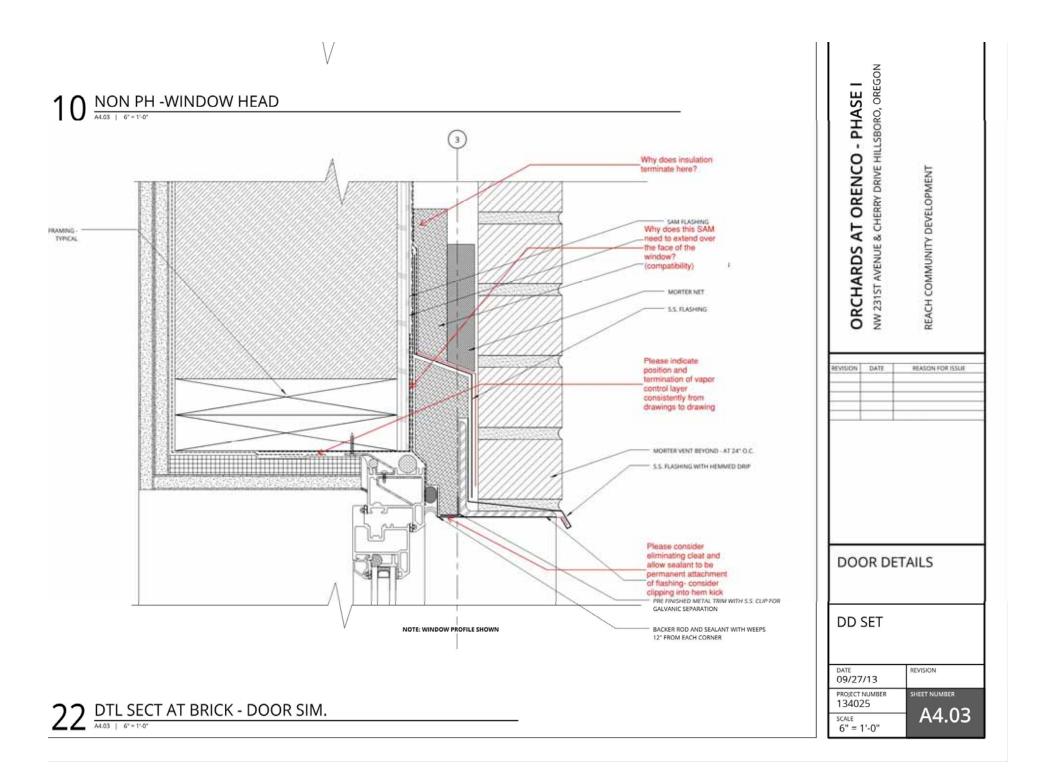
March 7, 2012

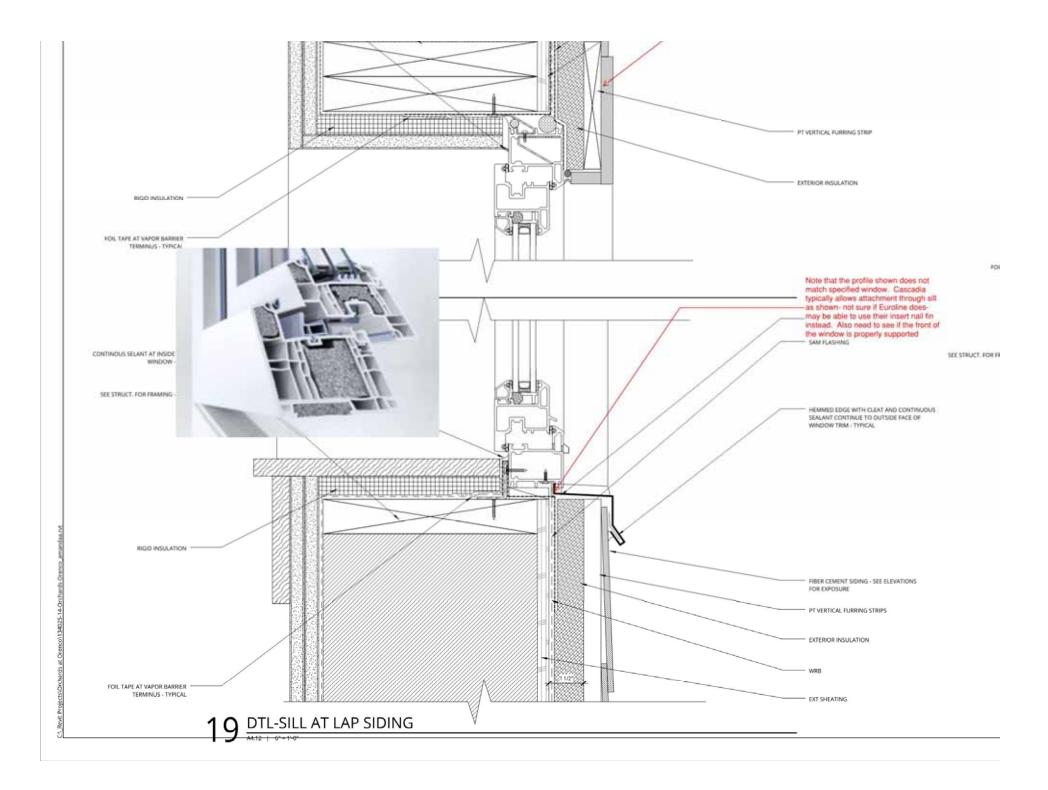
Courtesy Ankrom Moisan

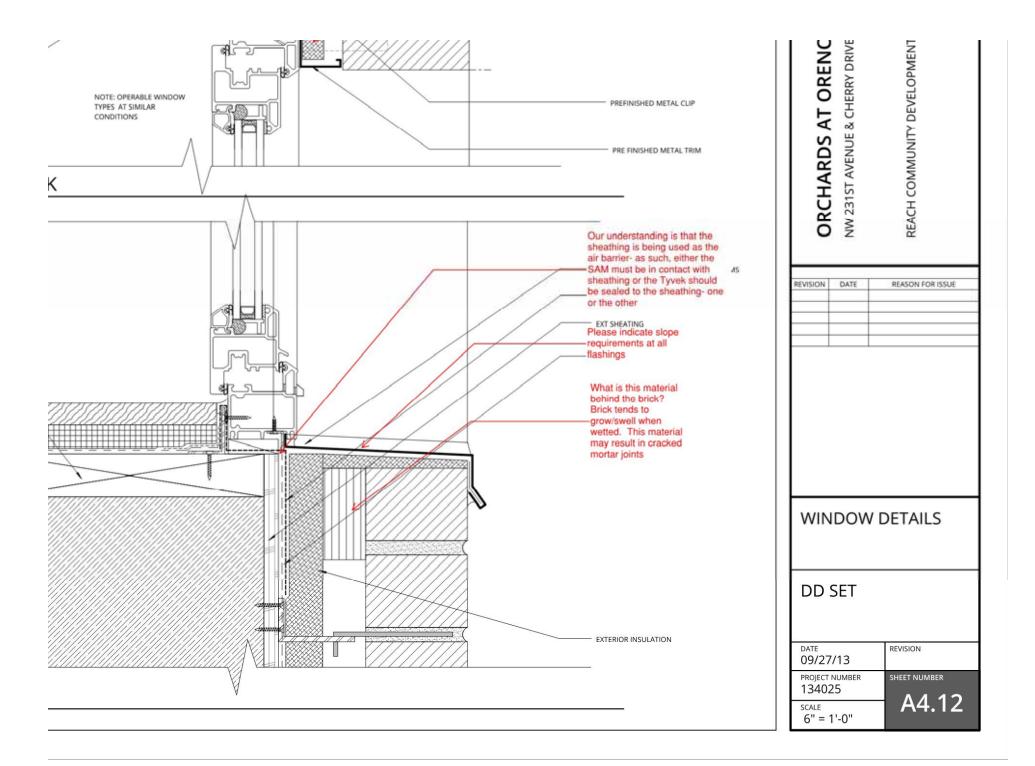


WOOD STUDS









THE ORCHARDS AT ORENCO STATION PHASE 1 DD SET **SEPT 2013**

07 54 13 THERMOPLASTIC MEMBRANE ROOFING (TPO) PAGE 6 of 11

- C. Firestone Building Products Co: Product: UltraPly TPO; www.firestonebpco.com.
- Johns Manville Corporation; ST6RA series single ply: www.jm.com. D.
- 2.02 PERFORMANCE REQUIREMENTS
 - Installed roofing membrane and base flashings to remain watertight, resist specified Α. uplift pressures, thermally induced movement, and exposure to weather without failure.
 - Β. UL Class A for Roofing System.
 - C. Wind resistance to meet:
- system. This is an excellent Factory Mutual (FM) Class 1-90. Membrane rapplication method, but is very
 - 1.
 - Wind Design Criteria: 80 mph, Exposure B. 2.
- 2.03 MATERIALS
 - Α. Membrane: Scrim-reinforced, thermoplastic polyolefin (TPO)-based sheet per ASTM D 6878 and bearing UL label on packaging.
 - Sheet Width: 120 inches minimum. 1.
 - Thickness: 0.060 inch, nominal, when measured in accordance with ASTM D 751. 2.
 - Minimum weather surface thickness: 15 mils. a.
 - Color: White. 3.
 - Breaking Strength: 366 lbf, when tested in accordance with ASTM D 751, Grab 4. Method.
 - Elongation, ultimate, of unreinforced membrane (ASTM D 412, Die C): 500 percent. 5.
 - Tear strength (ASTM D 751, Procedure B), 8 x 8 inch sample: 86 lbf 6.
 - 7. Brittleness test (ASTM D 2137, at minus 45 deg C): Pass.

sensitive to weather and may not be possible at the time of installation

This suggests a fully adhered

PART 2 PRODUCTS

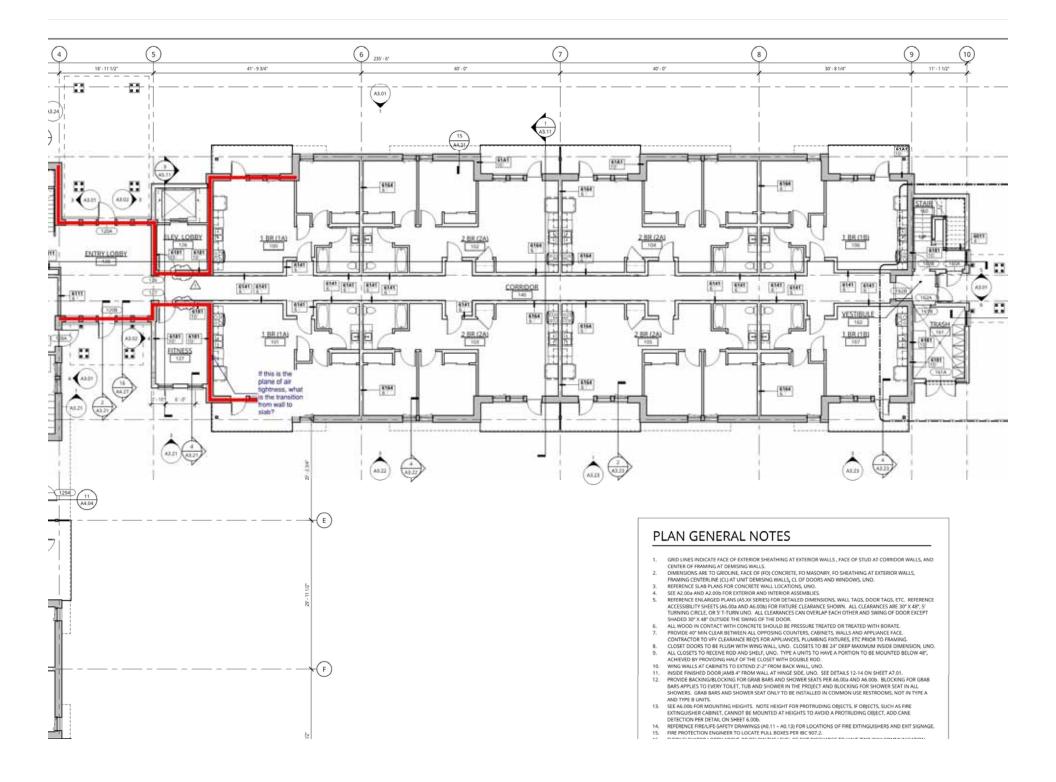
2.01 MATERIALS

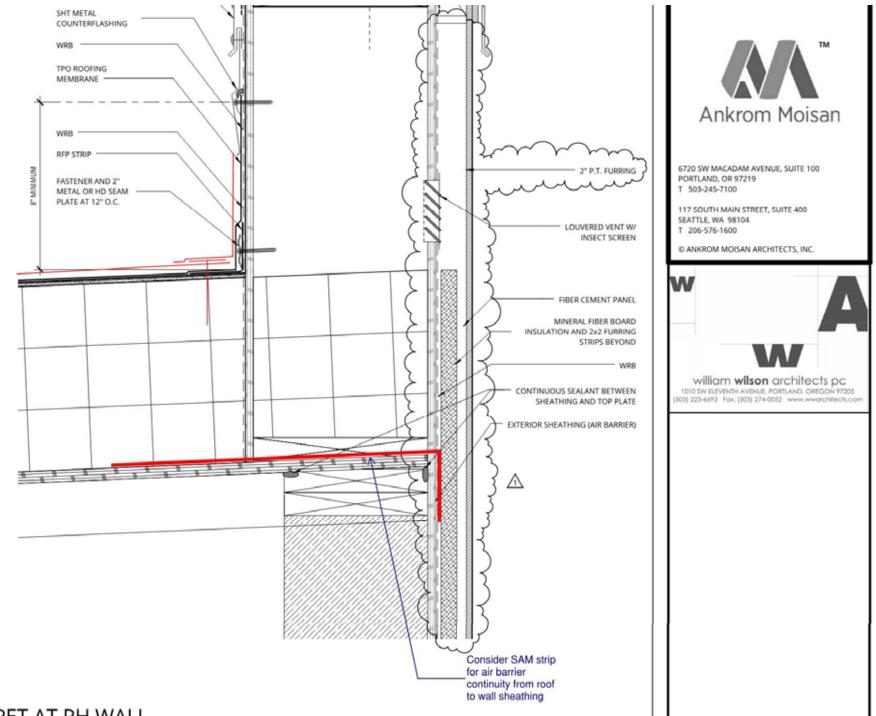
- A. As noted above in Related Requirements. Materials specified make up the air barrier system of the building to be inspected and tested.
- 2.02 PERFORMANCE REQUIREMENTS

This goal seems low for passivhaus

A. Materials:

- Air barrier system materials in the opaque envelope shall have an air permeance not to exceed 0.004 cfm/ft2 under pressure differential of 0.3 in. water (1.57psf) (0.0002 L/sm2 @ 75 Pa) when tested in accordance with ASTM E2178.
- B. Assemblies of Materials and Components:
 - 1. Air permeance not to exceed 0.04 cfm/ft2 under a pressure differential of 0.3 in. water (1.57psf) (0.002L/s.m2 @ 75 Pa) when tested in accordance with ASTM E1677 or E783.
- C. Air tightness Goal of Entire Building:
 - 1. Air leakage of the entire building shall not exceed 0.40 cfm/sf under a pressure differential of 0.3 in. water (1.57psf)(0. 02L/sm2 @ 75 Pa) when tested according to





PARAPET AT PH WALL

Construction Stage Interface REACH/Ankrom/WCC Building Envelope Coordination

Detailed Agenda for Orchards Orenco

Building Envelope Coordination Meeting

6520 NE Cherry Dr Hillsboro Tuesday, July 1st

1. General

introductions / sign-up sheet

2. Schedule

- review overall construction schedule
- establish approximate start dates for all trades / review general sequencing of work
- establish dates for mockup construction & review

3. Submittal Procedures

- review submittal process & requirements for each trade
- review previously-issued approvals
- identify potential lead time issues
- review mock-up requirements

4. **RFI / Clarification Procedures**

- review RFI process & requirements
- establish process for resolving design issues / details not specifically addressed in drawings

Framing and Air Barrier 8:30AM-9:30AM 5. Timberland, RDF, SIGA

- 014010 review specifications:
 - performance requirements
 - product requirements ٠
 - installation requirements ٠
 - submittal requirements
 - QA/QC requirements (including) testing)
 - warranty requirements
- review drawings:
 - detail requirements A2.00d (6,9,12,15,18), A3.21 (1), A4.13 (7,13,15,19,21), A4.22, A4.26 (Esp 3)
- identify sequencing impacts on details
- review areas requiring coordination between trades
- identify design issues / details not
 - specifically addressed in drawings

Roofing 9:00AM-10:00AM

Snyder, Firestone

6.

- review specifications: 075413
 - product requirements
 - installation requirements
 - submittal requirements ٠

- QA/QC requirements
- warranty requirements
- review drawings:
 - detail requirements A4.23-A4.26
- identify sequencing impacts on details
- review areas requiring coordination between trades
- identify design issues / details not specifically addressed in drawings
- 7. Sheet Metal Roofing **Brown Sheet Metal**

8.

9:30AM-10:30AM

074113.076200

- review specifications:
 - product requirements
 - installation requirements
 - submittal requirements .
 - QA/QC requirements
- warranty requirements review drawings:
 - detail requirements A4.22, A4.23, A4.25
- identify sequencing impacts on details
- review areas requiring coordination
- between trades
- specifically addressed in drawings

Interior Insulation **JB** Insulation

- review specifications: 072126
 - performance requirements
 - product requirements ٠
 - installation requirements
 - submittal requirements ٠
 - QA/QC requirements (including testing)
 - warranty requirements
 - review drawings:
- detail requirements A4.13, A2.00d
- identify sequencing impacts on details
- between trades
- identify design issues / details not specifically addressed in drawings
- 9. WRB, Exterior Insulation, Cladding 11:00AM-2:30PM Matson, Dupont, Hardie, Roxul For each roofing type:
 - 072505, 074646, 072100
 - product requirements
 - installation requirements •
 - submittal requirements •
 - QA/QC requirements

- identify design issues / details not

10:30AM-11:15AM

- - .

- review areas requiring coordination

- - review specifications:



Framing and Air Barrier

Schedule/General

- Schedule: Completion June 2015. Currently working on below slab and foundation construction. Framing begins on August 9th (mobilization). Roof sheathing to be completed by November 1, 2014. RDF will be taping seams in the sheathing as the sheathing is installed. Main slab on grade pour begins mid July.
- Timberland indicated that there may be a lead time with 2x10 KD lumber and will look into need to order early.

Drawing Review

- 11/A4.23- sealant as the air barrier transition to be changed to SAM pre-strip (PW 100/40- 18" strip) prior to placing parapet framing. Parapet bottom plate to be set in sealant on SAM to minimize air leakage from nail holes.
- LTT 19 shown on 11/S503 to be detailed with sealant around penetration and bottom plate of strap to complete air tightness.
- 3. WCC to RFI Stonewood regarding minimizing fasteners through bottom plate of parapet framing.
- WCC to RFI if drywall clips can be used in lieu of blocking shown on 6/A2.00d to allow for installation of insulation in stud cavity.
- 2/S501- sequence requires 24" strip of vapor barrier prior to installation of 2.25" x3/4" rip of plywood and pre-rock (GWB) prior to installation of joists.
- 6. 18/A2.00d- sealant to be installed at gaps in floor sheathing to complete air barrier (WCC).
- 15/A2.00d- fire caulking is not required at sheathing gap at floor line- SIGA tape to be installed over backer rod at these locations.
- 11/A4.22- Timberland to add blocking for strip vents 5.25" back from inside face of fascia (2 pieces- one either side of strip vent).
- 3/A4.26- 2x4 wall framing to be installed after air barrier construction is complete at the 2x10 sheathed wall. Timberland/RDF

Roofing

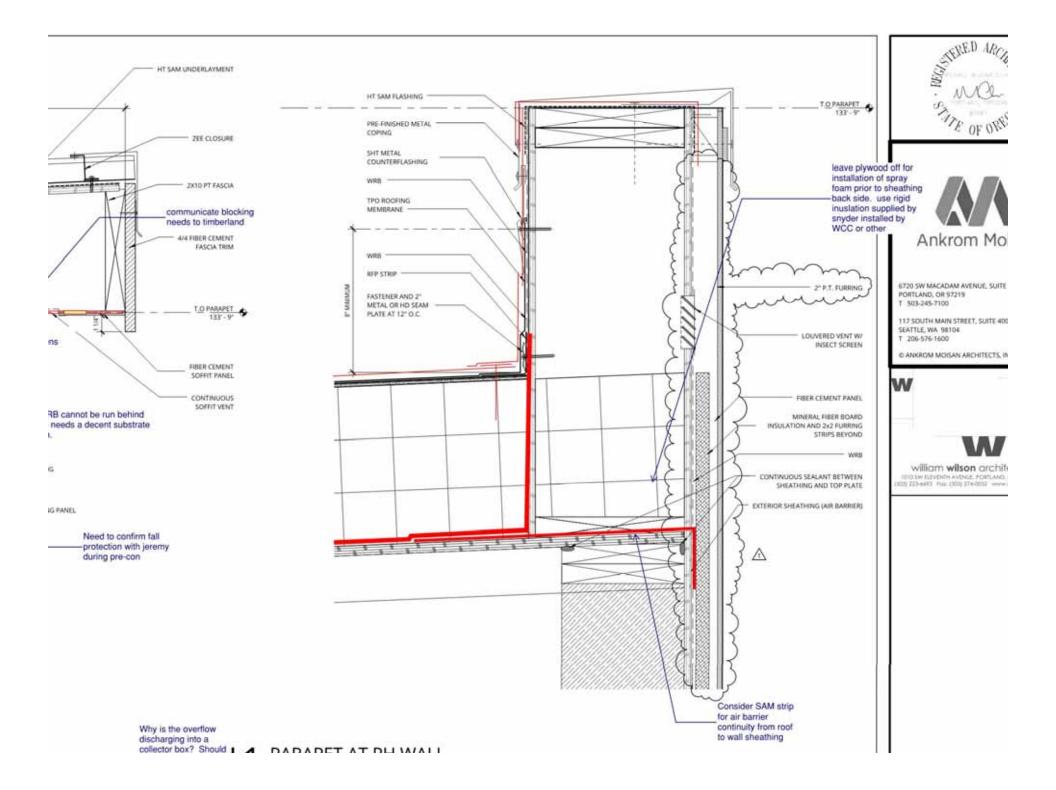
Schedule/General

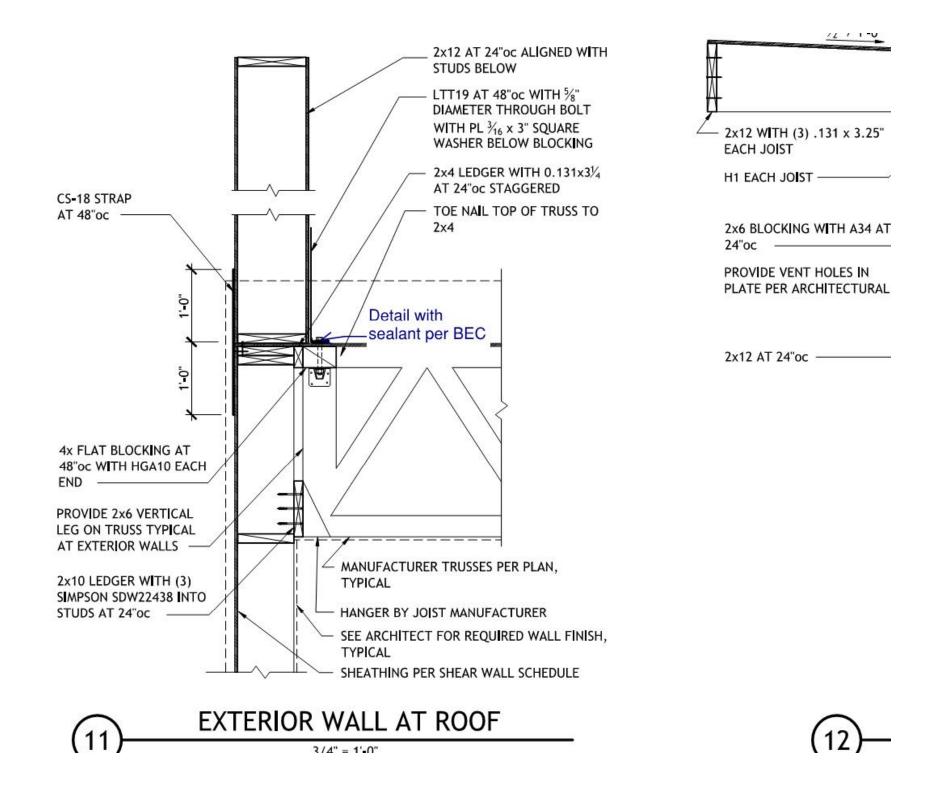
- 1. Project is to be complete June 2015
- 2. Vapor barrier installation is to begin November 6, 2014 in zone 1.
- 3. Roof installation (zone 1) is to be complete December 18, 014.
- 4. Roof installation (zone 2) starts November 13, 2014 and must be completed by January 15, 2015.
- Installed roof membrane must be protected from HVAC and sheet metal trades by a layer of ³/₄" rigid insulation topped with ¹/₂" plywood at roof entries, all walkway areas and around mechanical equipment.
- Snyder to review substrate prior to installation of vapor barrier and after insulation installation to eliminate areas of ponding water.
- Minimum temperature to Install TPO- 50F. Team is considering installing SBS modified asphalt roofing, which has a minimum temperature for installation of 40F. Owner to review costs and durability considerations.

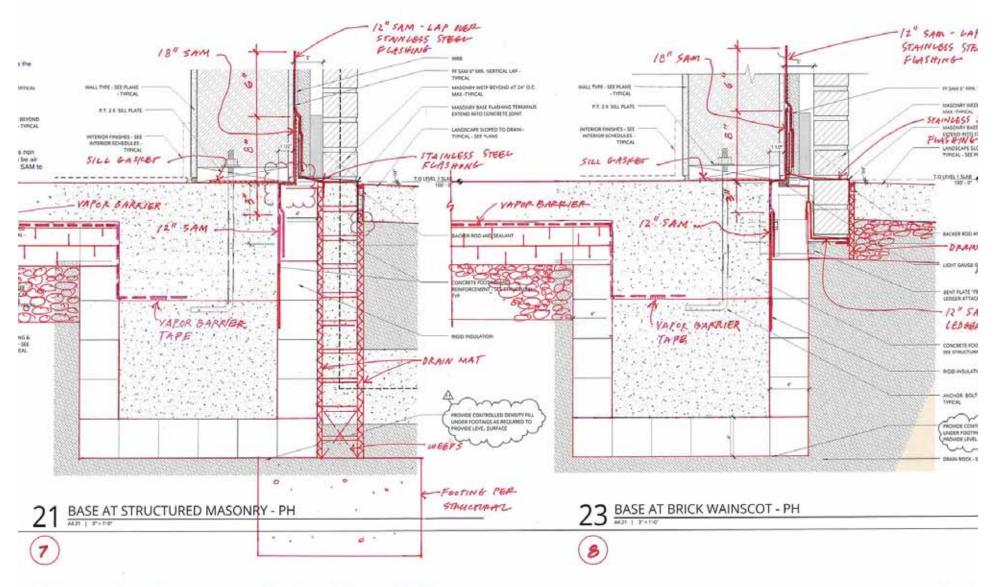
Roofing Specification and Drawing/Installation Review

- 1. System is a fully adhered Firestone Ultra Ply TPO.
- System consists of 4'x4' Dens Deck boards fully adhered followed by three layers of insulation with seams staggered installed with adhesive or hot asphalt below TPO membrane. Base layer of insulation will be 4'x8' sheets followed by 4'x4' sheets.
- 3. Snyder is to supply a cost for leak detection- ILD.
- 4. 075413 1.09 manufacturer's inspections to be scheduled by Snyder with WCC present.
- 075413 1.10 C warranty language must be verified by Snyder ("building materials or contents damage").

- Bid proposal includes borate treated 1x4 furring. Need to confirm if Comfort Board IS or Rockboard 80 is to be used (WCC RFI).
- Need to verify fastener attachment of furring with Stonehard Design. Need to verify if dimensional lumber or plywood for furring was assumed. Also need to verify that borate treatment is acceptable (WCC RFI).
- 5. Quickflash will be used for hose bibs and electrical penetrations.
- 6. A hose bib and electrical outlet shall be added to the mock up construction.
- All penetrations need to be detailed with Siga Wigluv at the sheathing to complete air tightness (RDF).
- Sonolastic 150 (Master Seal 150) to be used between window and trim and from siding to trim. Pre-construction adhesion testing to be conducted prior to mock up (Nick/Atlas/BASF).
- Need to verify temporary fastening of semi rigid insulation prior to installation of furring members (WCC).
- 085313 2.02- Performance criteria to be verified (in accordance with energy model) through shop drawing review process (AM, GH, WCC).
- 11. 085313 2.03 F- Back dam to be 18 gauge supplied by Euroline.
- 085313 2.03 Michael Bonn would like to see if 60% and 70% screens are available in addition to the 80% submitted. (Euroline)
- 13. 085313 3.03 B- QED has issued a testing proposal that is acceptable to AM/HDC.
- 14. 1/A4.12 Euroline noted their concerns about use of spray foam at rough openings, which may present window drainage problems. Concerns were duly noted- GH to confirm if deletion of spray foam is acceptable within PHIUS model.
- 15. 4/A4.12- Details need to be revised to provide adequate drainage at flashing behind lintel and to provide uniform interface of windows, cladding and flashing (MS/WCC to provide suggested revised details for review).
- 13/A4.12- Vapor barrier is not taped to the window pre-wrap. Team to consider using Hardie Trim Tabs for construction of window trims- verify on mock up.
- 16/A4.12- Nee to verify if air seal will be constructed using Dow 795 or CWS (WCC RFI). Both exterior joints to be installed by NWMR.
- 19/A4.12- Joint between flashing and trim to be re-configured to provide movement capacity (MS sketches).
- 22/A4.12- Flashing terminates at jambs with down turn leg to support sealant from brick to flashing- joint to be installed by NWMR. We need to determine how cleat at brick is fastenedconfirm with Brown Sheet Metal (WCC/Brown).
- 20. 16/A4.13- Sealant is currently shown installed to furring- this detail needs to be re-configured to allow installation of sealant to trim (WCC RFI).
- 19/A4.13- Vapor barrier needs to be installed as part of exterior wall framing- prior to interior suds.
- 22. 22/A4.13- WCC RFI if sealant is to be installed from window to flashing as shown in other typical details.
- 23. 24/A4.13- Sill detail should be similar to passive house window sill/brick detail.
- 24. 15/A4.21- Sealant as shown to be deleted at bottom of sheathing. Please consider extending sheathing to bottom of plate so that fewer transitions in SAM are required. Sam to be installed 6" onto plywood and then down concrete to below FERO clip. B+B to determine if thinner brick can be used at angle to allow for better drainage.
- 17/A4.21- Area of brick cavity below through wall flashing at level 1 slab to be slugged solid with mortar (WCC RFI).
- 26. 19/A4.21- Although non passive house, this area needs to be air tight- extend SAM onto face of sheathing 6" at bottom of wood sheathing. SAM to extend 6" above top of mortar net. Below grade flashing is to terminate with a straight hem, not a kick as shown.
- 7/A4.22- Sequence of installation of fiber cement trim needs to be reviewed- currently, the trim can neither be installed in sequence nor painted (WCC RFI).
- 28. 9/A4.22- WCC RFI type of paint to be used on exposed PT lumber.
- 13/A4.22- It was suggested that flashing from cladding onto roof be constructed as a through wall flashing (WCC RFI).







FOUNDATION COOPDINATION DRAWINGS

1291

Construction Stage Interface REACH/Ankrom/WCC Mock Up



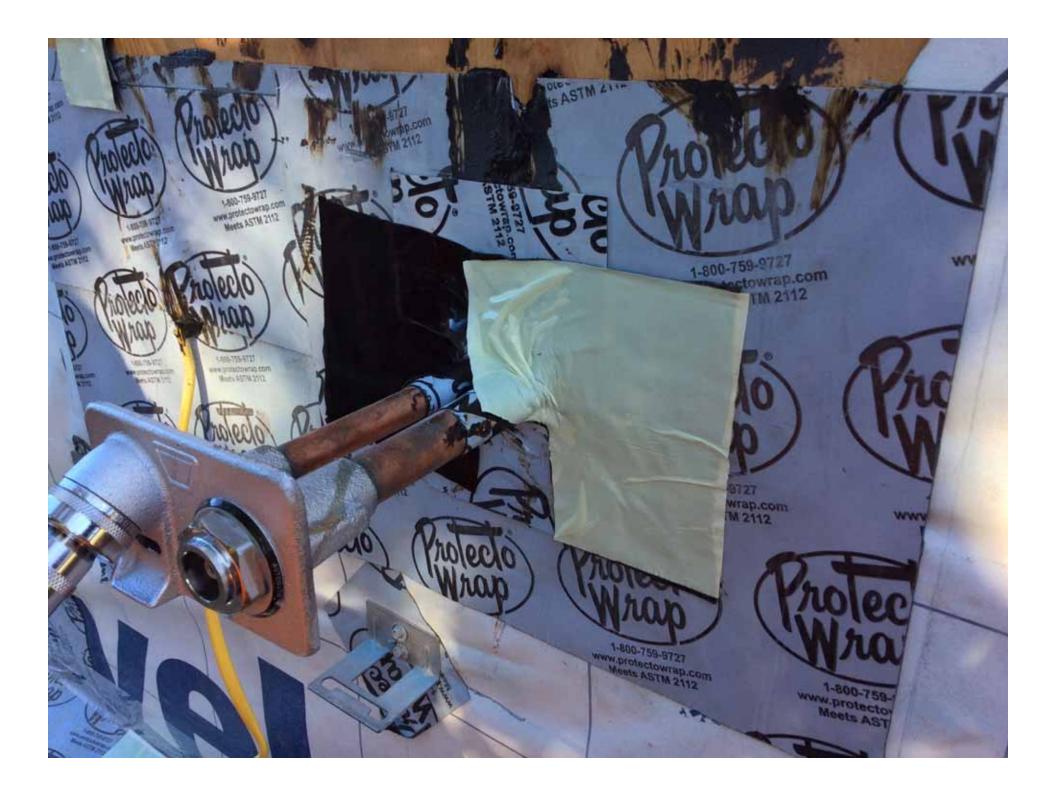


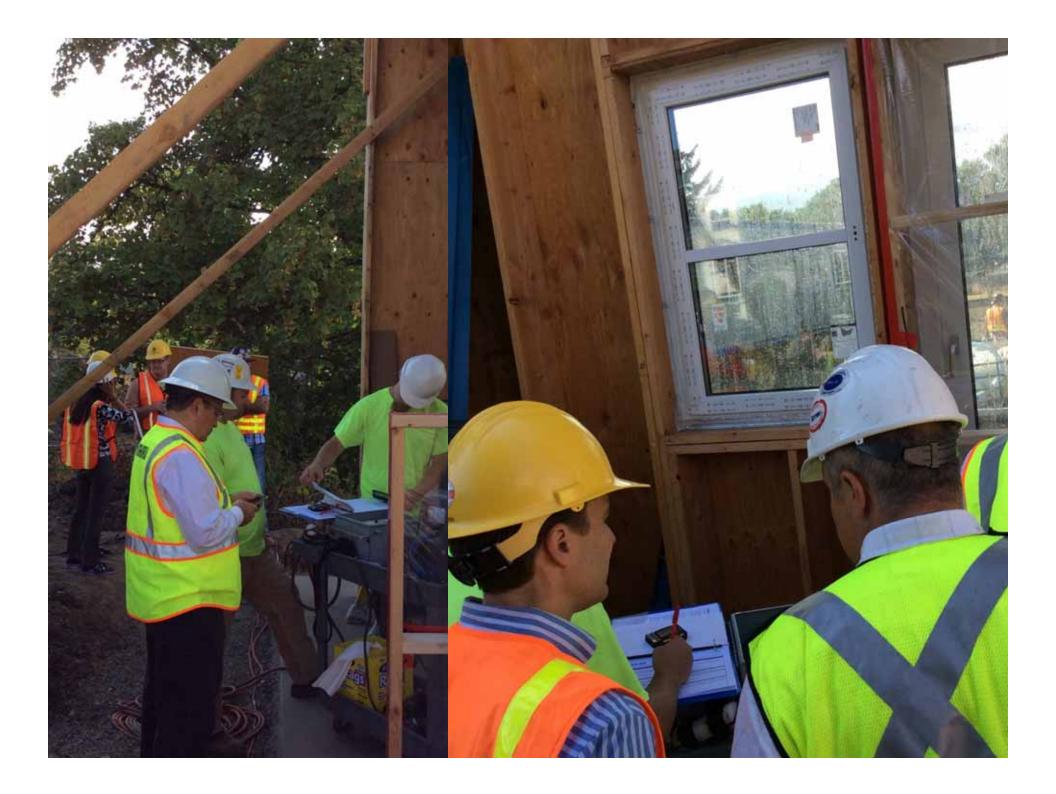














QEDLAB

Qualified Envelope Diagnostics, Inc.

Address: 2206-3 NW Bredidale Avenue, Gresham, OR 97030 leattle Phone: 206-363-0577 — Gresham Phone: 503-328-9549 With: www.ged.com / www.gedlaboregoi.com

3294-01 ORCHARDS AT ORENCO PHASE 1

REPORT DATE: AUGUST 29, 2014			REF	ERENCE TEST DATE (5): August 20, 2014	
SUBMITTED TO:		DISTRIBU	TED TO:	PROJECT LOCATION:	
JESSICA WOODRUFF REACH ORENCO LLC C/O REACH COMMUNITY DEVELOPMENT		JESSICA WOODRUFF CRAIG@HOUSINGDEVELOPMENT.ORG		HILLSBORG, OREGON	
TEST A	UDIENCE:		ENVIRONMENT	AL CONDITIONS (DAILY AVERAGE)	
DAN SWINTON-EUROLINE	RICK HART- EUROLINE				
MARIO HOLOS- EUROSINE	NICK KURKOV- RDF		TEMPERATURE: 66*		
TRAVIS MOORE- WCC	JEREMY BROOKS- WCC		WIND SPEED; 6 MPH		
CRAIG KELLEY- HDC	AMANDA ASA-AMA		BAROMETRIC PRESSURE: 29.9 IN HG		
JESSICA WOODRUFF- REACH	JAY NEES- WALSH				
BILL WILSON- QED LAB	MIKE PO	WRIER- QED LAB			
DALAN ASKEW - WCC		N10001443204430			

SUMMARY OF TEST RESULTS:

On August 20, 2014, technicians performed AAMA-accredited window testing at the Orchards at Orenco project in Hillsboro, Oregon. Testing was performed in accordance with ASTM E 1105 (Standard Test Method for Field Determination of Water Penetration of Installed Exterior Windows, Skylights, Doors, and Curtain Walls, by Uniform or Cyclic Static Air Pressure Difference) per AAMA 502-12 (Voluntary Specification for Field Testing of Newly Installed Fenestration Products) and the Project Specifications and per AAMA 503-08 (Voluntary Specification for Field Testing of Newly Installed Storefronts, Curtain Walls and Glazing Systems) and the Project Specifications.

Test Date	Location	Master Test	Daily Test	Specimen ID	Product Type	Test Pressure	Final Result	Observations
8/20/14	Mock up	1	1	1	Door	6.00 psf	PASS	Ø Leaks
8/20/14	Mock up	2	2	1	Door	12.00 psf	PASS	Ø Leaks
8/20/14	Mock up	3	3	2	Tilt/Turn	6.00 psf	PASS	Ø Leaks
8/20/14	Mock up	4	4	2	Tilt/Turn	15.00 psf	PASS	Ø Leaks

* Testing was performed at 6.00 PSF interior vacuum pressure in accordance with the project specification. Test pressures that exceed 6.00 PSF were conducted for exploratory purposes only for a 5-minute period.

DEDLAB

QEDLAB Inc. - AAMA-Accredited Laboratory & Field Testing Agency

Project ID: 3294-01 Ref: Orchards at Orenco

s at Orenco Date: August 29, 2014

2

Masteri	fest: 1								
Test Date:	8/20/14	Formal Test Pressur	re:	Cycle II	Start Time	End Time	# ingress	# Leaks	Pass / Fai
Week Day:	Wednesday	Pressure in psf:	6.00 ps/	1	10:14	10:19	press (Alexand		1 - 10 C - 1 - 1
Specimen ID:	1	Equivalent Pa:	287 Pa	2	10:20	10:25			
Level:	1" Floor	Equivalent "WC:	1.15 °WC	3	10:26	10:31	ø	ø	PASS
Unit #:	Mock up	Velocity Pressure:	48 mph	4	10:32	10:37	í		
Elevation:	South	(+/-) Pressure:		Negative					
Location:	5	Procedure (B):	Cyclic	Static	1	FINAL TEST RESULT: PASS			
Documented Instances of Formal Leakage:		No	None		2010/07/07/201				



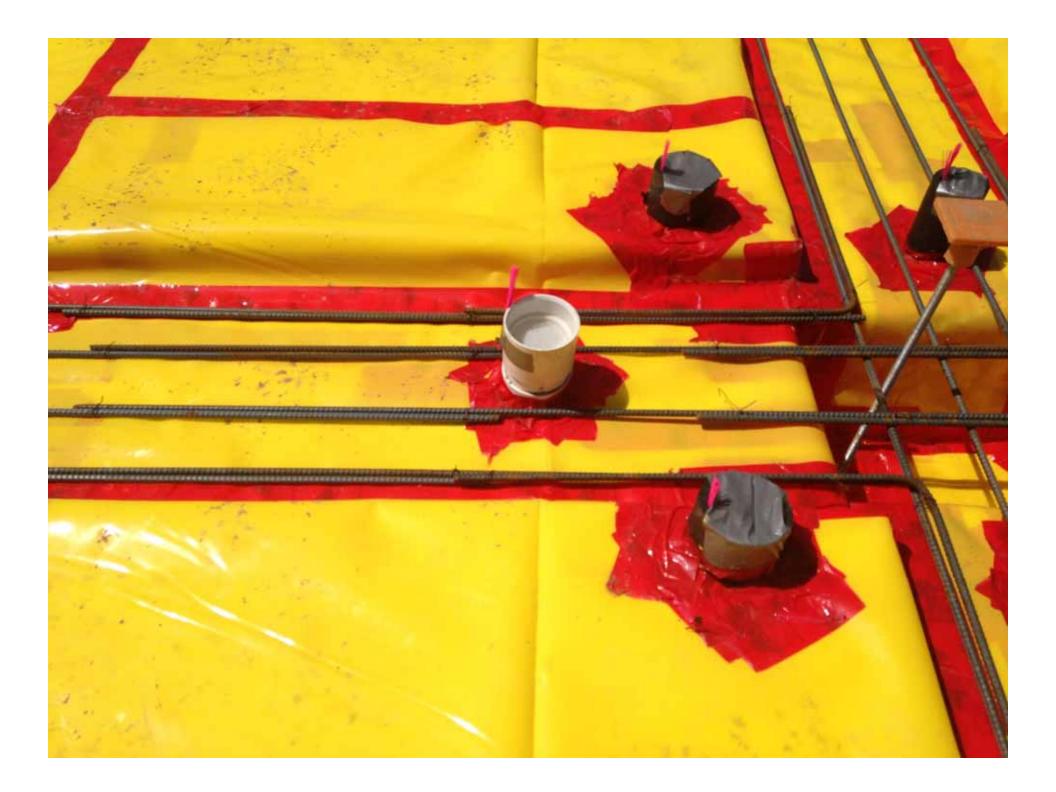
Comments/Observations: Master Test 1 is the initial assessment of Specimen 1, a Euroline-brand door measuring 40" x 86 ½ ". Prior to testing, a purge was run to remove debris and/or moisture from the test area. Master Test 1 tested Specimen 1 at 6.00 psf. Technicians did not observe any water intrusion during the test and Specimen 1 received a Pass.

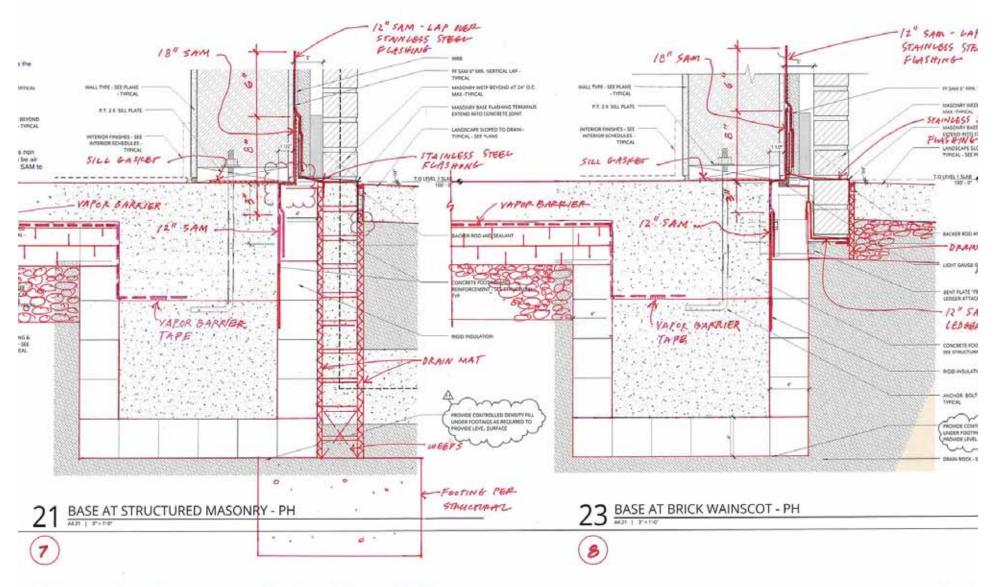
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Construction Process WCC/Subs

<u>Normally!</u> Does Not Exist On This Project



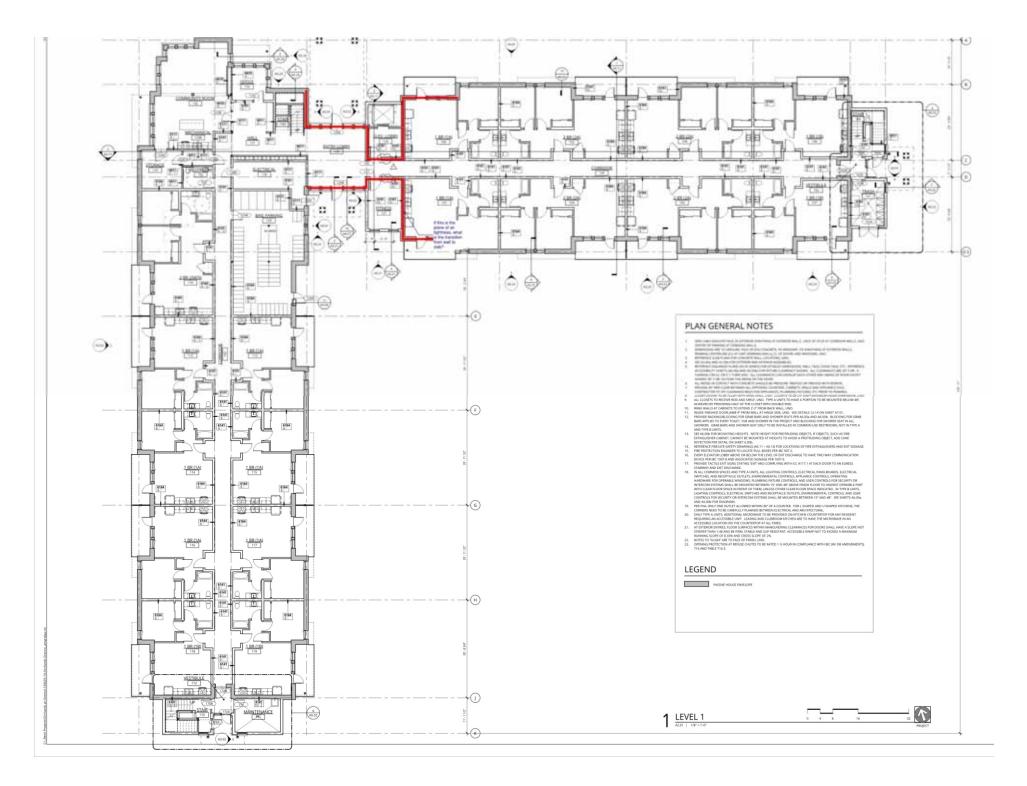




FOUNDATION COOPDINATION DRAWINGS

1291







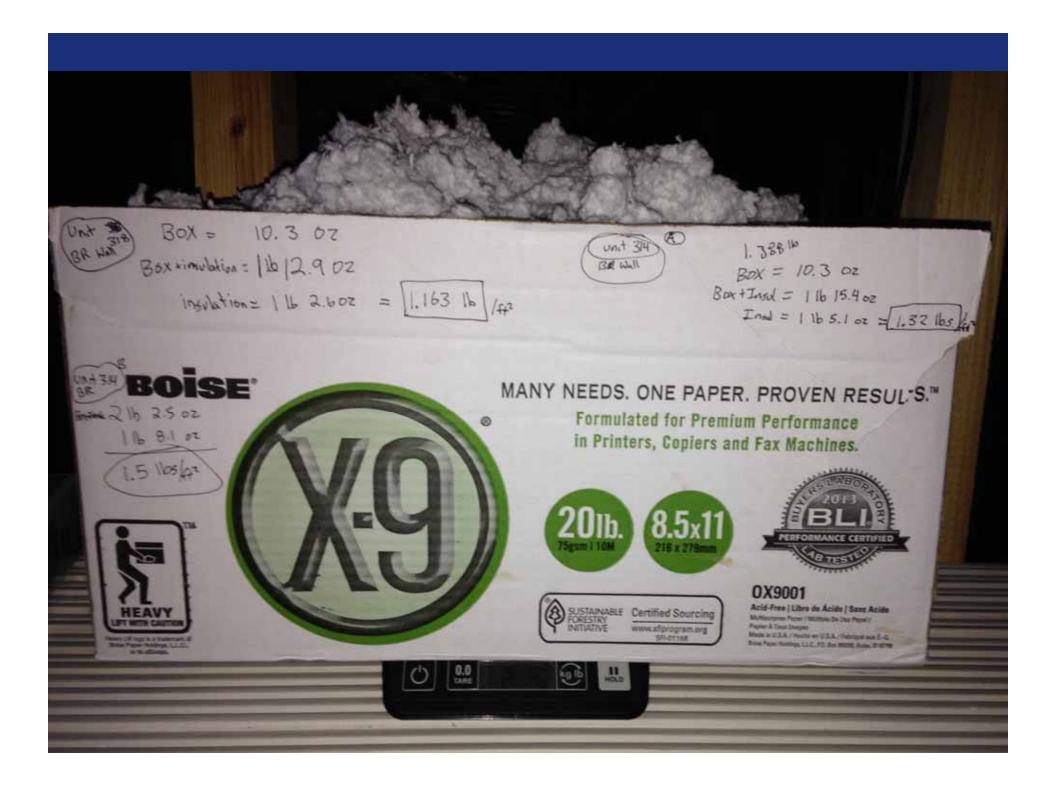








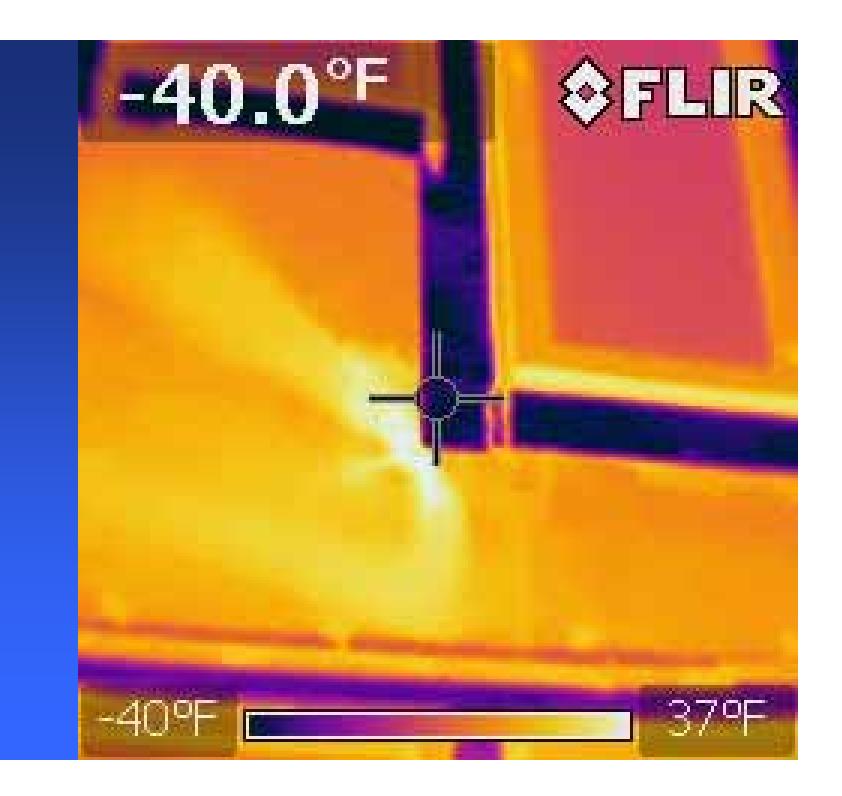




Performance Verification WCC/RDF

Not a quantitative test Purely qualitative 5 infrared cameras 2 smoke pencils 1 Wizard Stick 9 Curious Contractors

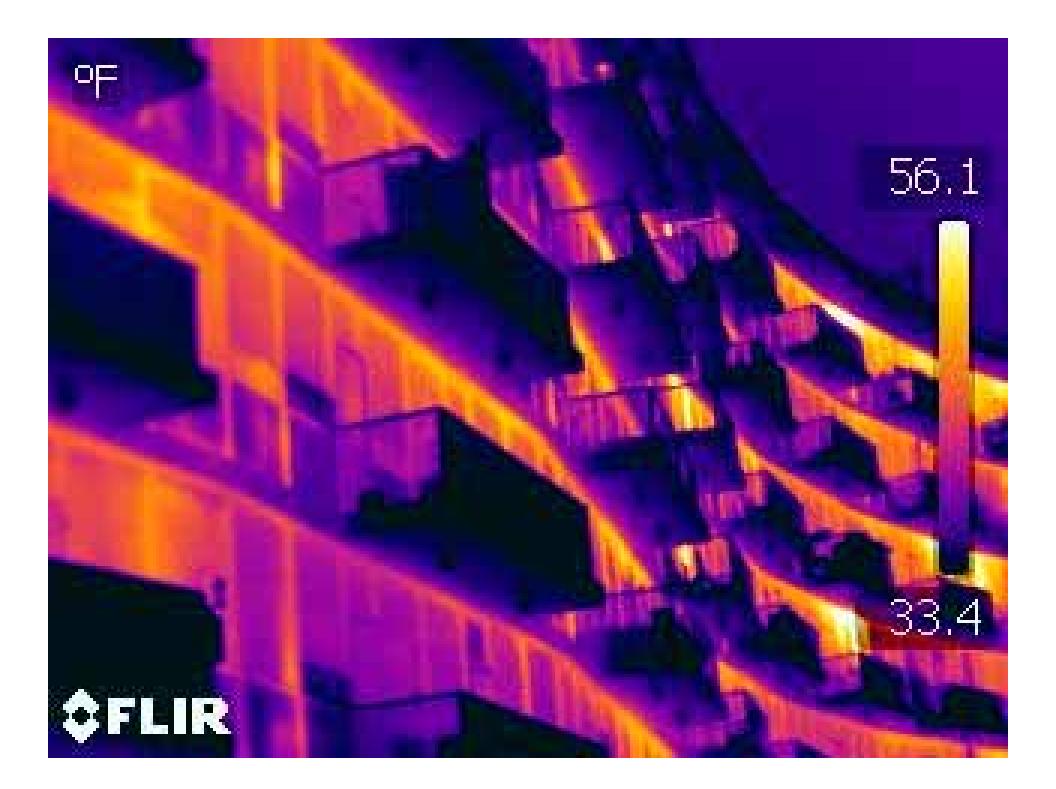
Preliminary Airtightness Test Result: 0.0875 ACH₅₀



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	stage Bluebeam
9.9	Image: Second
You forward	ed this message on 11/21/2014 2:59 PM.
From: To: Cc: Subject:	Ryan Shanahan [rshanahan@earthadvantage.org] Craig Kelley; Jessica Woodruff; Mike Steffen; Marty Houston; Jay Nees; Jeremy Brooks; Michael Bonn; Dylan Lamar Sara Walker Orchards at Orenco Preliminary Blower Door Results
🖂 Message	📳 Preliminary BD Test Results 11-21-14.xlsx (9 KB) 🛛 🔛 Prelim BD Manometer Photo.jpg (20 KB)
Congratu	a result of .056 ACH is right up there with the tightest BD test in the world! <u>http://www.worldrecordacademy.com/technology/tightest_residential_building_Dillingham_house_sets_world_record_213292.html</u> lations all! anyone have a PR/FL@50 photo better than the one I attached?
Green Buildi	ahan CPHC, PHIUS+ Rater ng Consultant
E <u>rshanaha</u> C 971.344.7	n@earthadvantage.org 227
	ntage // Better Buildings Now age.org / portland.or
Earth Adv	antage has certified 14,000 homes and counting!

	CFM @ 50	Actual CFM	ACH50	
Negative Pressure				
25	5 356	224	0.056185243	
50	0 359	359	0.056658714	
75	5 362	451	0.057132185	
Positive Pressure				
25	5 602	374	0.095009877	
50	0 594	594	0.093747287	
75	5 582	767	0.091853403	
Average	476		0.075124089	(.006529 CFM / SQ FT Gross Envelope)
w/ 18x24" hole	5320		0.83962217	
w/ 11x11" hole	3820		0.602886596	





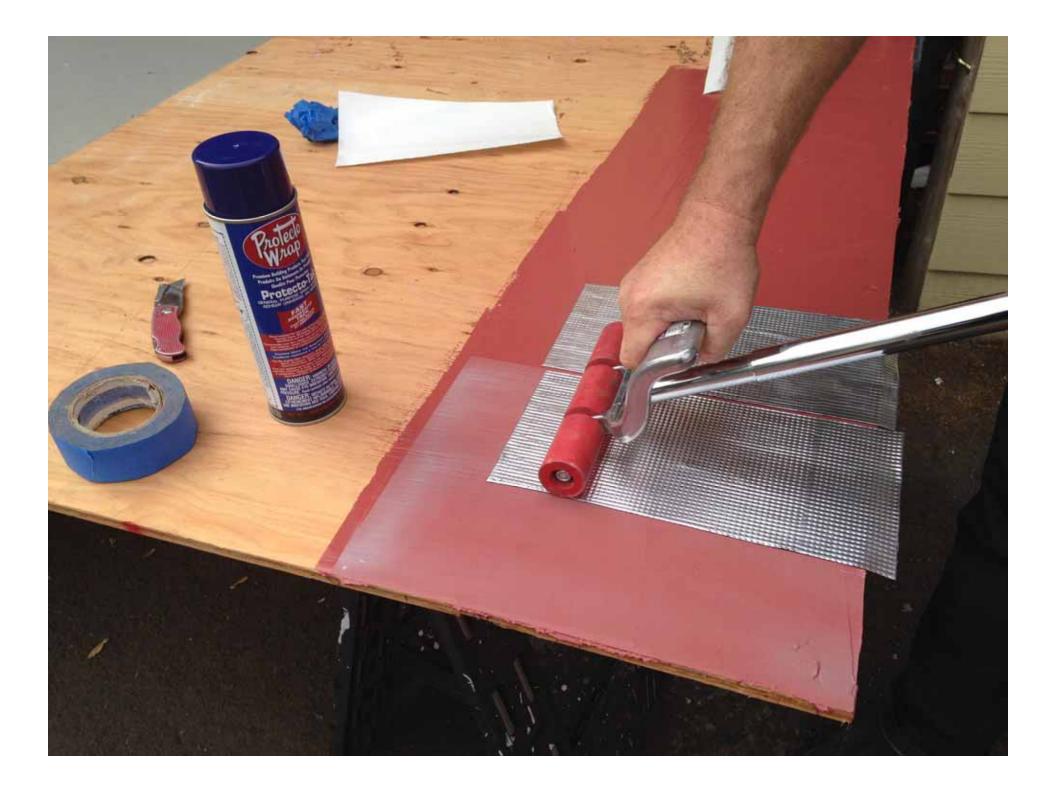














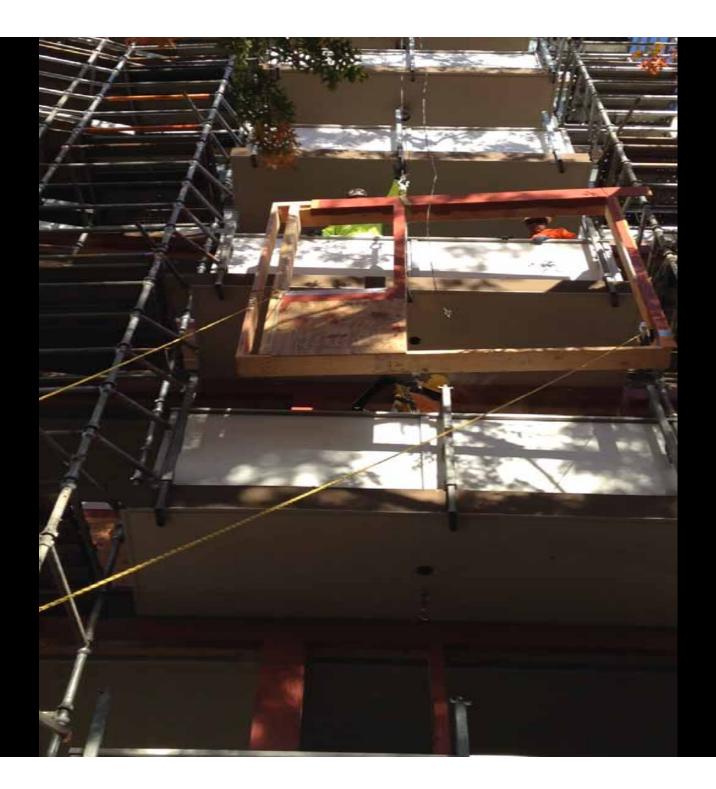




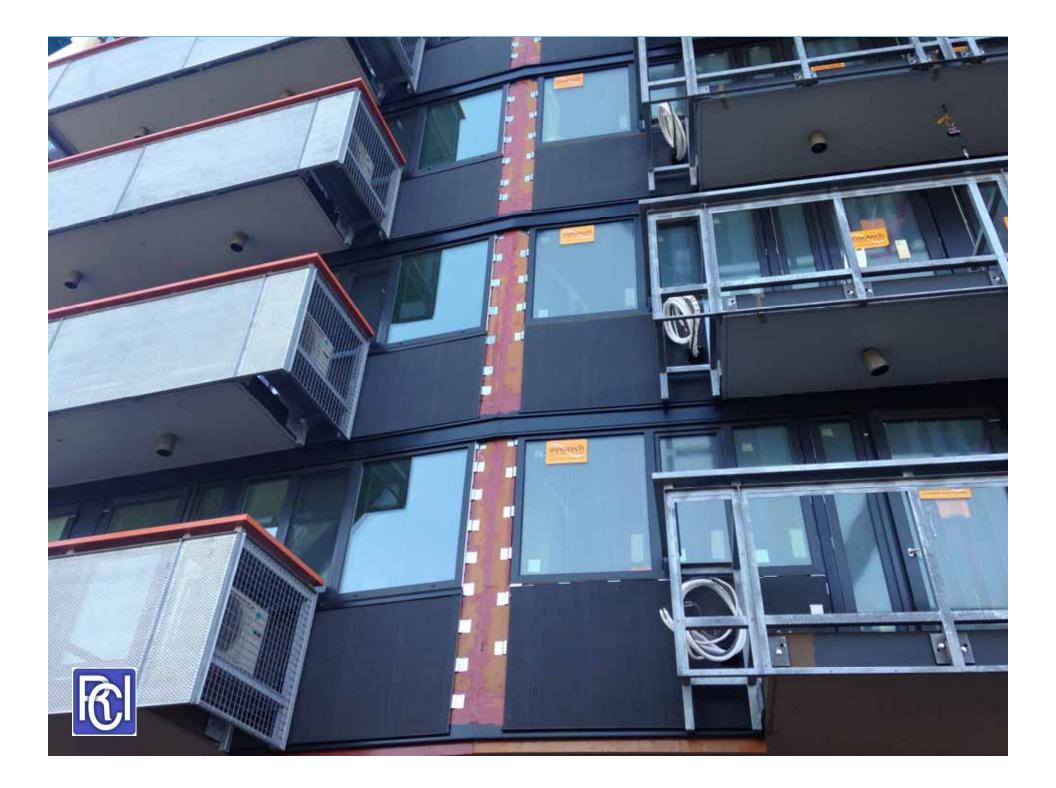


















Gas Usage

